SPEC

Spec No.	TQ3C-8EAF0-E1YBD01-00
Date	February 12, 2016

TYPE: TCG057VGLAAANN-GN20

< 5.7 inch VGA transmissive color TFT with LED backlight, Constant current circuit for LED backlight >

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KYOCERA DISPLAY CORPORATION

This specification is subject to change without notice.

Consult Kyocera display before ordering.

Original	Designed by: Engineering dept.			Confirmed by: QA dept.	
Issue Date	Prepared	Checked	Approved	Checked	Approved
February 12, 2016	M. Koyama	Y. Yamazaki	G Matsumoto	O. Sato	1. Hamars

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Warning

- 1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.
- 2. Customer agrees to indemnity, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

Caution

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.



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Revision record

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1. Application

This document defines the specification of TCG057VGLAAANN-GN20. (RoHS Compliant)

2. Construction and outline

LCD : Transmissive color dot matrix type TFT

Backlight system : LED

Polarizer : Glare treatment

Additional circuit : Timing controller, Power supply (3.3V input)

(with constant current circuit for LED Backlight)

3. Mechanical specifications

Item	Specification	
Outline dimensions	127.2 (W)× 100.4 (H) × 5.99 (D)	mm
Active area	115.2 (W) × 86.4 (H) (14.4cm / 5.7 inch (Diagonal))	
Dot format	640×(B,G,R) (W) × 480 (H)	
Dot pitch	pitch 0.06 (W) × 0.18 (H)	
Base color 1)	Normally White	-
Mass	110	g

- 1) Projection not included. Please refer to outline for details.
- 2) Due to the characteristics of the LCD material, the color varies with environmental temperature.



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4. Absolute maximum ratings

4-1. Electrical absolute maximum ratings

	Item	Symbol	Min.	Max.	Unit
Supply voltage(+3.3V)		$V_{ m DD}$	-0.3	4.0	V
Supply voltage	(+5V)	V _{IN} -0.3 6.0 V		V	
Input signal voltage 1)	RxINi+, RxINi- 2)	V_{I1}	-0.3	V _{DD} +0.3	V
	CK IN+, CK IN-	V_{I2}	-0.3	V _{DD} +0.3	V
	SC	V_{I3}	-0.3	V _{DD} +0.3	V
	BLEN, BLPWM, VBRT	V_{I4}	-0.3	V _{IN+} 0.3	V
LED OPEN Pin current		Iopled	0	(100)	mA

- 1) V_{DD} must be supplied correctly within the range described in 5-1.
- 2) i=0,1,2

4-2. Environmental absolute maximum ratings

Item		Symbol	Min.	Max.	Unit
Operating temperature	1)	Тор	-20	70	$^{\circ}\mathrm{C}$
Storage temperature	2)	Tsto	-30	80	$^{\circ}\mathrm{C}$
Operating humidity	3)	H_{OP}	10	4)	%RH
Storage humidity	3)	Нѕто	10	4)	%RH
Vibration		-	5)	5)	-
Shock		-	6)	6)	-

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
- 2) Temp. = -30°C< 48h, Temp. = 80°C< 168h

Store LCD panels at normal temperature/humidity. Keep them free from vibration and shock. An LCD panel that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.

(Please refer to "Precautions for Use" for details.)

- 3) Non-condensing
- 4) Temp. ≤ 40°C, 85%RH Max.

Temp. > 40°C, Absolute humidity shall be less than 85%RH at 40°C.

5)

Frequency	10∼55 Hz	Acceleration value
Vibration width	0.15mm	$(0.3\sim 9 \text{ m/s}^2)$
Interval	10-55-10	Hz 1 minutes

2 hours in each direction X, Y, Z (6 hours total)

EIAJ ED-2531

6) Acceleration: 490 m/s², Pulse width: 11 ms

3 times in each direction: $\pm X$, $\pm Y$, $\pm Z$

EIAJ ED-2531



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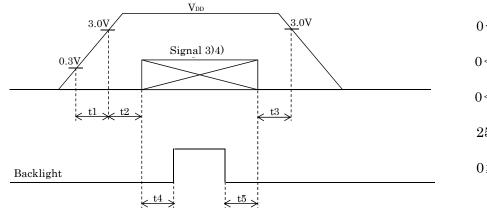
5. Electrical characteristics

5-1. LCD

Temp. = $-20 \sim 70$ °C

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Supply voltage for logic 1)	$V_{ m DD}$	_	3.0	3.3	3.6	V
Current consumption for logic	${ m I}_{ m DD}$	2)	_	(180)	(235)	mA
Permissive input ripple voltage	V_{RP}		_		100	mVp-p
Input signal voltag 3)	V_{IL}	"Low" level	0	_	$0.2 m V_{DD}$	V
Input signal voltag 3)	V_{IH}	"High" level	$0.8 \mathrm{V}_\mathrm{DD}$		$V_{ m DD}$	V
	V_{TL}	"Low" level	-0.1		_	V
LVDS Input voltage 4)	V_{TH}	"High" level	_	_	0.1	V
LVDS input voitage 4)	V _{ID}	_	0.1	_	0.6	V
	V _{ICM}	_	V _{ID} /2	_	2.4- V _{ID} /2	V

1) V_{DD}-turn-on conditions



 $0 \le t1 \le 20 ms$

 $0 < t2 \le 50 \text{ms}$

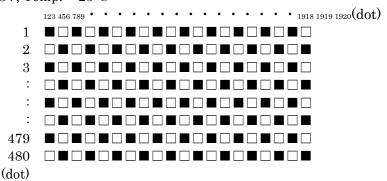
 $0 \le t3 \le 1s$

25 frame refresh \leq t4

 $0 \le t5$

2) Display pattern:

$$V_{DD} = 3.3V$$
, Temp. = 25°C

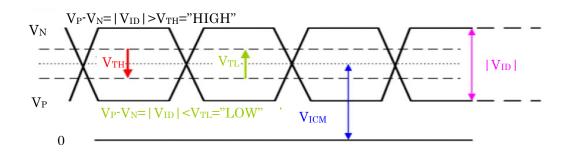


3) Input signal: SC



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4) Input signal: RxIN0-/+, RxIN1-/+, RxIN2-/+, CK IN-/+

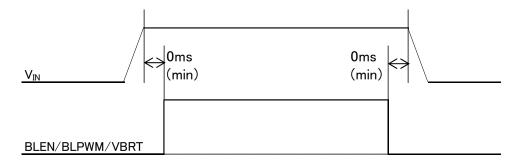


5-2. Constant current circuit for LED Backlight

Temp. = $-20 \sim 70$ °C

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Supply voltage 1)	$V_{\rm IN}$	-	3.0	5.0	5.5	V
Current consumption	$I_{\rm IN}$	2)	-	(290)	(380)	mA
DI EN Issuet signal soltens	V _{IL_BLEN}	Backlight OFF	0	-	0.8	V
BLEN Input signal voltage	V _{IH_BLEN}	Backlight ON	2.3	-	V_{IN}	V
VDDT Innut simul maltana	$V_{\rm IL_VBRT}$	"Low" level	0	-	0.8	V
VBRT Input signal voltage	V _{IH_VBRT}	"High" level	2.3	-	$V_{\rm IN}$	V
VBRT "Low" level threshold	L th	3)	0.8	0.9	-	V
VBRT "High" level threshold	H th	3)	-	2.2	2.3	V
LED E	IE	VBRT: Low level	2.0	2.5	3.0	mA
LED Forward Current	IF	VBRT: High level	12.0	12.5	13.0	mA
DI DWM Issued signal realts as	$V_{\rm IL_BLPWM}$	Backlight OFF	0	-	0.8	V
BLPWM Input signal voltage	V _{IH_BLPWM}	Backlight ON	2.3	-	$V_{\rm IN}$	V
PWM Frequency 4)	fрwм	-	100	_	-	Hz
PWM Duty ratio 4)	$\mathrm{D}_{\mathrm{PWM}}$	PWM Ton	5	-	-	μ s
Operating life time 5), 6)	Т	Temp.=25°C	-	50,000	-	h

1) V_{IN}-turn-on conditions

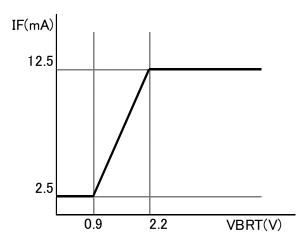


2) $V_{IN} = 5V$, Temp. = 25°C, VBRT=2.3V \sim , BLPWM = 100%



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3) VBRT



Within the range of Typ. $0.9 \sim 2.2$ V, consecutive dimming is possible.

- 4) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.
- 5) When brightness decrease 50% of minimum brightness.

 The average life of a LED will decrease when the LCD is operating at higher temperatures.
- 6) Life time is estimated data. (Condition: IF=12.5mA, Ta=25°C in chamber).

5-3. LED open detection

Temp. = $-20 \sim 70$ °C

	r cmp					
Item	Symbol	Condition	Min.	Тур.	Max.	Unit
BLPWM frequency of LED open detection	-	BLPWM Ton≧5 μ s	100	-	-	Hz
BLPWM Ton of LED open detection	-	PWM Frequency≥100Hz	5.0	-	-	μ s
LED open Sink current	I sink	-	-	-	(100)	mA
Leak current	I leak	-	-	-	1.0	mA
Recovery time from LED open state *	Rtime	-	-	-	1	s

- * When abnormal condition is resolved in the middle of the operation, OPLED terminal return to normal operating condition from open detection condition within one second.
- 1) OPLED terminal detected abnormal state when LED forward current does not flow caused by opening more than one out of three LED lines or other failures.
- 2) OPLED terminal keeps FET's open drain inside the circuit, FET comes to turn on at abnormal state.
- 3) IF you use OPLED terminal, you must connect with outside terminal of voltage through pull-up resistance.
- 4) At abnormal state, OPLED terminal threshold voltage changes from "H" level to "L" level.
- 5) LED open detecting function is effective at only working condition of LED driving circuit.
- 6) By driving PWM dimming, LED open detecting function comes to be effective under some conditions.
- 7) A small amount of current would appear at in-build FET's drain leakage at normal state.
- 8) LED driving circuit is unstable a period of 20ms from VIN and BLEN turning on, or to stop driving by BLEN off. Therefore LED open detecting may occur malfunction.



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6. Optical characteristics

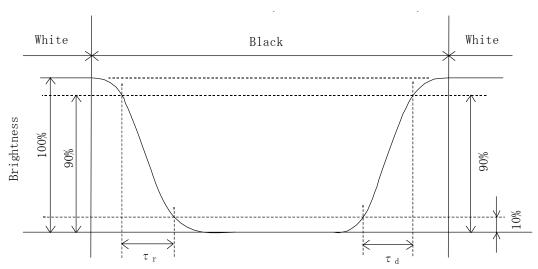
Measuring spot = ϕ 6.0mm, Temp. = 25°C

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	
D 4:	Rise	Τr	$\theta = \phi = 0$ °	-	10	-	ms	
Response time	Down	τd	$\theta = \phi = 0$ °	-	25	-	ms	
		θ upper		-	80	-	1	
Viewing angle ra View direction	nge	θ LOWER	CD > 5	-	80	-	deg.	
: 6 o'clock	:)	ϕ LEFT	CR≧5	-	80	-	1	
(Gray inve	rsion)	φ right		-	80	-	deg.	
Contrast ratio		CR	$\theta = \phi = 0$ °	300	500	-	-	
Brightness	Brightness		IF=12.5mA/Line	(300)	(450)	-	cd/m²	
	D 1	X	$\theta = \phi = 0$ °	0.56	0.61	0.66		
	Red	У		0.32	0.37	0.42		
	C	X	0	0.29	0.34	0.39		
Chromaticity	Green	У	$\theta = \phi = 0^{\circ}$	0.52	0.57	0.62		
coordinates	DI	X	$\theta = \phi = 0^{\circ}$	0.09	0.14	0.19	-	
	Blue	У	$\theta - \phi - 0$	0.06	0.11	0.16		
	XX71. *4	X	0 4 00	0.27	0.32	0.37		
	White	У	$\theta = \phi = 0$ °	0.29	0.34	0.39		

6-1. Definition of contrast ratio

 $CR(Contrast ratio) = \frac{Brightness with all pixels "White"}{Brightness with all pixels "Black"}$

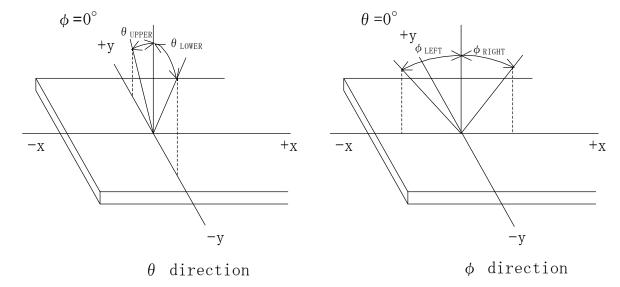
6-2. Definition of response time



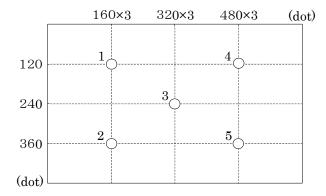


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6-3. Definition of viewing angle



6-4. Brightness measuring points



- 1) Rating is defined on the average in the viewing area.
- 2) Measured 5 minutes after the LED is powered on. (Ambient temp. = 25°C)



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7. Interface signals

No.	Symbol	Description	I/O	Note
1	NC	No connect	-	
2	NC	No connect	-	
3	NC	No connect	-	
4	SC	Scan direction control(High or Open: Normal, GND: Reverse)	I	1)
5	RxIN0-	LVDS receiver signal CH0(-)	I	LVDS
6	RxIN0+	LVDS receiver signal CH0(+)	I	LVDS
7	GND	GND	-	
8	RxIN1-	LVDS receiver signal CH1(-)	I	LVDS
9	RxIN1+	LVDS receiver signal CH1(+)	I	LVDS
10	GND	GND	-	
11	RxIN2-	LVDS receiver signal CH2(-)	I	LVDS
12	RxIN2+	LVDS receiver signal CH2(+)	I	LVDS
13	GND	GND	-	
14	CK IN-	LVDS receiver signal CK(-)	I	LVDS
15	CK IN+	LVDS receiver signal CK(+)	I	LVDS
16	GND	GND	-	
17	NC	No connect	-	
18	NC	No connect	-	
19	GND	GND	-	
20	GND	GND	-	
21	$V_{ m DD}$	+3.3V power supply	-	
22	$V_{ m DD}$	+3.3V power supply	-	
23	OPLED	OPEN LED detection	-	
24	BLPWM	PWM signal(Brightness adjustment)	I	
25	BLEN	ON/OFF terminal voltage	I	
26	VBRT	Analog dimming	I	
27	$V_{\rm IN}$	+5.0V power supply	-	
28	$V_{\rm IN}$	+5.0V power supply	-	
29	GNDB	GND (Backlight)	-	
30	GNDB	GND (Backlight)	-	

LCD connector : DF19G-30P-1H(54) (HIROSE)
Recommended matching connector : DF19-30S-1C (HIROSE)
: DF19G-30S-1C(05) (HIROSE)

1) SC Pin

① Open or High

② Low







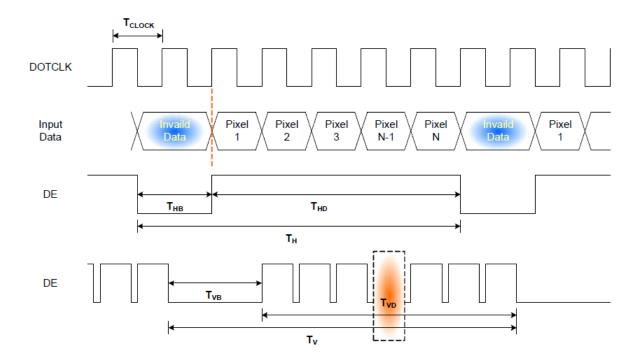
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8. Input timing characteristics

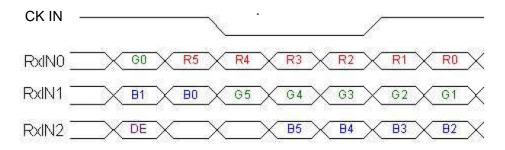
8-1. Timing characteristics

	Item	Symbol	Min.	Typ.	Max.	Unit
Clock (CK)	Frequency	1/T _{Clock}	20	25.2	28.33	MHz
	Period	Tv	520	525	560	
Vertical	Display period	T_{VD}	-	480	-	$\mathrm{T_{H}}$
	Blank period	T_{VB}	40	45	80	
	Period	Тн	770	800	900	
Horizontal	Display period	$T_{ m HD}$	-	640	-	T_{Clock}
	Blank period	Тнв	130	160	260	

1) Frame frequency 60Hz.



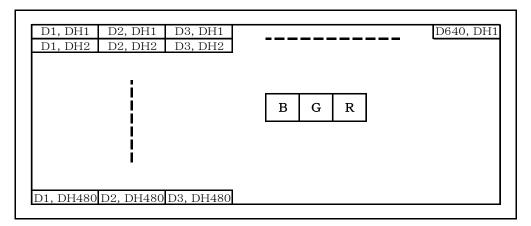
8-2. Data mapping





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8-3. Input Data Signals and Display position on the screen



9. Lot number identification

The lot number shall be indicated on the back of the backlight case of each LCD.

No1. - No5. above indicate

- 1. Year code
- 2. Month code
- 3. Date
- 4. Version Number
- 5. Country of origin (Japan or China)

Year	2016	2017	2018	2019	2020	2021
Code	6	7	8	9	0	1

Month	Jan.	Feb.	Mar.	Apr.	May	Jun.
Code	1	2	3	4	5	6

Month	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Code	7	8	9	X	Y	Z



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10. Warranty

10-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

10-2. Production warranty

Kyocera display warrants its LCD's for a period of 12 months from the ship date. Kyocera display shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera display's responsibility.

11. Precautions for use

11-1. Installation of the LCD

- 1) A transparent protection plate shall be added to protect the LCD and its polarizer.
- 2) The LCD shall be installed so that there is no pressure on the LSI chips.
- 3) The LCD shall be installed flat, without twisting or bending.
- 4) A transparent protection sheet is attached to the polarizer. Please remove the protection film slowly before use, paying attention to static electricity.

11-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

11-3. LCD operation

1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

11-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified. Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

11-5. Usage

- 1) <u>DO NOT</u> store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- 3) The LCD screen may be cleaned by wiping the screen surface with a soft cloth or cotton pad using a little Ethanol.
- 4) Water may cause damage or discoloration of the polarizer. Clean condensation or moisture from any source immediately.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not disassemble LCD module because it will result in damage.
- 7) This Kyocera display LCD module has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 8) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 9) Liquid crystal may leak when the module is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.



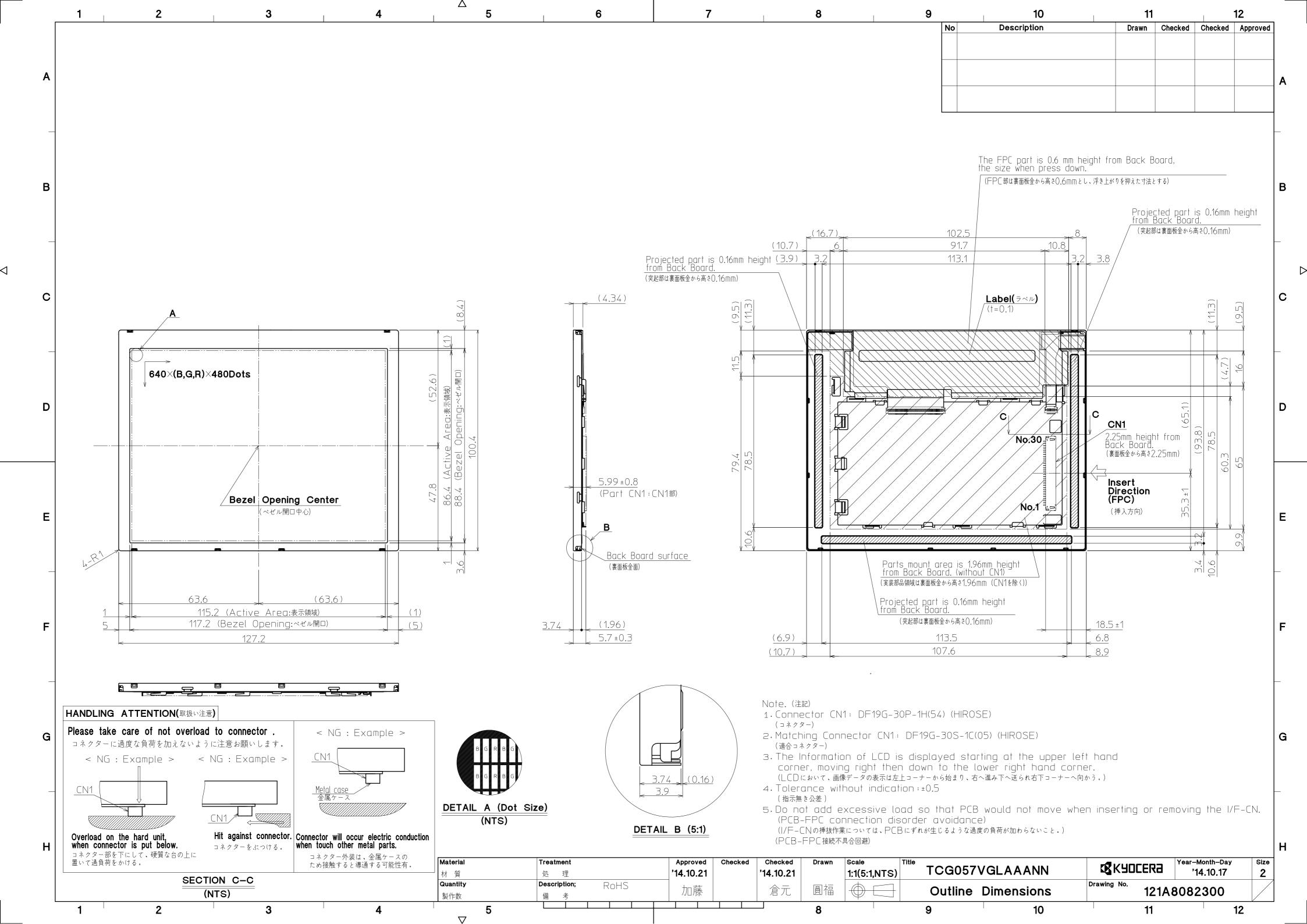
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12. Reliability test data

Test item	Test condition	Test time	Jud	gement
High temp. atmosphere	80°C	240h	Display function Display quality Current consumption	: No defect : No defect : No defect
Low temp. atmosphere	-30°C	240h	Display function Display quality Current consumption	: No defect : No defect : No defect
High temp. humidity atmosphere	40°C 90% RH	240h	Display function Display quality Current consumption	: No defect : No defect : No defect
Temp. cycle	-30°C 0.5h R.T. 0.5h 80°C 0.5h	10cycles	Display function Display quality Current consumption	: No defect : No defect : No defect
High temp. operation	70°C	500h	Display function Display quality Current consumption	: No defect : No defect : No defect

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only. The reliability test is conducted only to examine the LCD's capability.





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Date	February 12, 2016

KYOCERA INSPECTION STANDARD

TYPE: TCG057VGLAAANN-GN20

KYOCERA DISPLAY CORPORATION

Original	Designed by : Engineering dept.			Confirmed by : QA dept.		
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Visuals specification

1) Note

1) Note		Note						
General	Note 1. Customer identified anomalies not defined within this inspection standard shall be							
	reviewed by Kyocera, and an additional standard shall be determined by mutual							
	consent.							
	2. This inspection standard about the image quality shall be applied to any defect within							
	the active area and shall not be applicable to outside of the area.							
	3. Inspection conditions							
	Lumina	ance	: 500 Lux min.					
	Inspect	tion distance	: 300 mm.					
	Temperature		: 25 ± 5℃					
	Direction	on	: Directly above					
Definition of	Dot defect	Bright dot defect	The dot is constantly "on" when power applied to the					
inspection item			LCD, even when all "Black" data sent to the screen.					
			Inspection tool: 5% Transparency neutral density filter.					
			Count dot: If the dot is visible through the filter.					
			Don't count dot: If the dot is not visible through the					
			filter.					
			RGBRGB					
	R G B R G B R G B dot defect							
		Black dot defect	The dot is constantly "off" when power applied to the					
		Diack dot delect	LCD, even when all "White" data sent to the screen.					
		A 3:						
		Adjacent dot	Adjacent dot defect is defined as two or more bright dot defects or black dot defects.					
			defects of black dot defects.					
			R G B R G B R G B R G B R G B R G B R G B R G B R G B dot defect					
	External Bubble, Scratch,		Visible operating (all pixels "Black" or "White") and non					
	inspection	Foreign particle	operating.					
		(Polarizer, Cell,						
		Backlight)						
		Appearance	Does not satisfy the value at the spec.					
		inspection						
	Definition	Definition of	circle size Definition of linear size					
	of size	of size						
		d = (a + b)/2						



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2) Standard

2) Standa	rd							
Classification		Inspection item		Judgement standard				
Defect	Dot	Bright dot defect		Acceptable number : 4				
(in LCD	defect	-					or more	
glass)		Black dot defect		Acceptable number : 5				
				Black dot spacing : 5 mm or more				
			Bright dot	Assistable and a second				
			defect	Acceptable number : 2				
			Black dot defect	Acceptable number		: 3		
		3 or more dots join		Acceptable number : 0				
	Others		lefects	Acceptable number : 5 Max			X	
			Dark dot					
		(Circle)		Size (mm)		Acceptable number		
				d ≦ 0.2		(Neglected)		
				0.2 < d ≦	0.4		5	
				0.4 < d ≦	0.5		3	
				0.5 < d		0		
External	inspection	Polarizer (Scratch)					
(Defect or	-			Width (mm)	Length (mm) Acceptable number		
Polarizer	or			W ≤ 0.1			(Neglected)	
between I	Polarizer			$0.1 < W \le 0.3$	L	≦ 5.0	(Neglected)	
and LCD	and LCD glass)			$0.1 \lor W = 0.5$	5.0 < L		0	
				0.3 < W	_		0	
			Bubble)					
				Size (mm)		Acceptable number		
				d ≦	0.2		(Neglected)	
				$0.2 < d \le 0.3$		5		
				$0.3 < d \le 0.5$		3		
				$0.5 < \mathrm{d}$		0		
		Foreign pa	ırticle					
		(Circular shape)		Size (mm)		Acceptable number		
				d ≤ 0.2		(Neglected)		
				$0.2 < d \le 0.4$		5		
				$0.4 < d \le 0.5$		3		
				0.5 < d 0				
		Foreign particle (Linear shape) Scratch			ı			
				Width (mm)	Length (mm)		Acceptable number	
				$W \leq 0.03$			(Neglected)	
				0.02 < W < 0.1		≤ 2.0	(Neglected)	
				$0.03 < W \le 0.1$	$2.0 < L \le 4.0$		3	
				0.1 < W	4.0 < L		0 (According to	
				0.1 \ vv			circular shape)	
							circular shape)	

