

# **ODU MEDI-SNAP®**

Miniature circular connectors with Push-Pull locking as well as Break-Away function.

PLASTIC HOUSING METAL HOUSING



# **ODU MEDI-SNAP®**

# **FEATURES**

- 75% lighter than comparable metal connectors
- Minimal requirements in terms of installation and maintenance
- · Space-saving product design
- High chemical resistance
- Fully sterilizable
- Quick mating via Push-Pull locking
- Easy-to-release Break-Away function

# **APPLICATIONS**

- Medical
- Industrial
- Digital test and measurement



All shown connectors are according to IEC 61984:2008 (VDE 0627:2009); connectors without breaking capacity (COC).

ODU MEDI-SNAP is UL-approved under File E110586.

All dimensions are in mm.

Some figures are for illustrative purposes only.
Subject to change without notice. Errors and omissions excepted.
We reserve the right to change our products and their technical specifications at any time in the interest of technical improvement.
This publication supersedes all prior publications.

This publication is also available as a PDF file that can be downloaded from  ${\bf www.odu\text{-}usa.com}.$ 

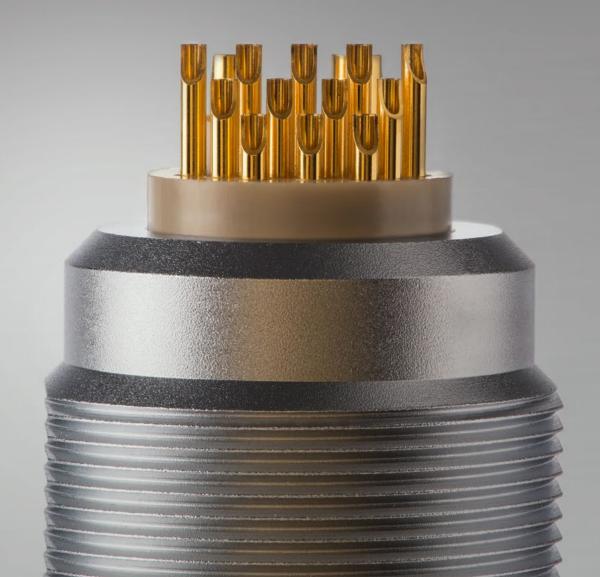
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# APERFECT ALLIANCE.

CREATING CONNECTIONS, BUILDING ALLIANCES, COLLABO-RATING INTO THE FUTURE: WHETHER TWO TECHNICAL COMPONENTS COME TOGETHER TO FORM A UNIT OR PEOPLE COME TOGETHER TO STRIVE FOR GREAT RESULTS — THE KEY IS TO ASPIRE IN ACHIEVING SUPERB RESULTS. THIS GOAL DRIVES OUR WORK. PERFECT CONNECTIONS THAT INSPIRE AND DELIVER ON THE PROMISES.





# ODU WORLDWIDE



# **ODU GROUP OVERVIEW**

- More than 75 years of experience in connector technology
- A turnover of 170 million Euro
- Over 1,900 employees worldwide
- 9 sales subsidiaries in China, Denmark, France, Germany, Italy, Japan, Sweden, the UK and the US as well as
   5 production and logistics sites
- All technologies under one roof: Design and development, machine tool and special machine construction, injection, stamping, turning, surface technology, assembly and cable assembly

As of February 2018

# **CERTIFIED QUALITY**

- DIN EN ISO 9001
- IATF 16949
- DIN EN ISO 14001
- ISO 13485
- Wide range of UL, CSA, VG and DVA licenses
- UL certified cable assembly

For a complete list of our certifications, please visit our website.

ODU'S PRODUCT PORTFOLIO.





# COMPACT MODULAR CONNECTOR SOLUTIONS

- Application-specific hybrid interface
- For manual mating and automatic docking
- The highest packing density
- Flexible modular construction
- Multitude of data transmission modules
- · Variety of locking options available
- For the transmission of signals, power, high current, high voltage, coax, high-speed data, fiber optics and other media such as air or fluid.
- Mating cycles scalable as required from 10,000 to over 100,000 (1 million)



# PUSH-PULL CIRCULAR CONNECTORS

- · Circular connector series in robust metal or plastic housing
- Contacts for soldering, crimping and PCB termination
- Optional selectable Push-Pull locking ensuring a secure connection at all times as well as easy to release Break-Away function
- 2 up to 55 contacts
- · Autoclavable for medical applications
- Hybrid inserts for combined transmission



### **ELECTRICAL CONTACTS**

- · Versatile connector technologies
- · Outstanding reliability, lifetime and durability
- Up to 1 million mating cycles
- Current-carrying capacity of up to 2,400 amperes and more
- Rugged contact systems, suitable even for harsh environments
- · Economical solutions for automatic processing





### HEAVY-DUTY & DOCKING AND ROBOTIC CONNECTOR SOLUTIONS

- Extremely durable even under extreme / harsh environments
- Interference-free and secure connection, even under vibration
- Up to 500 A (higher currents upon request)
- High contact security due to the springwire technology
- High pin density due to a minimum contact
  diameter.
- Low contact resistance



# APPLICATION AND CUSTOMER-SPECIFIC SOLUTIONS

- Contacts, connectors and assemblies for the highest technical requirements as well as special applications
- First-class implementation expertise
- High level of vertical manufacturing all competences and key technologies under one roof
- Expert advice based on mutual partnership
- Fast development and production



# CABLE ASSEMBLY

- Complete systems from a single source based on years of assembly expertise
- State-of-the-art production facilities with 100% end testing, high-voltage testing, component testing and pressure testing up to 100 bar
- Cleanroom production
- · Hot-melt and high-pressure injection molding
- Customer-specific labeling
- Rapid prototyping of samples



### HIGH PERFORMANCE CONNECTOR TECHNOLOGY FOR DEMANDING KEY MARKETS

Customers rely on ODU technology wherever first-class, high-performance connector solutions are required. All our skills go into our products to ensure your success. In addition to the top quality, reliable stability and maximum flexibility in customer-specific requirements, our products also stand for dynamics, reliability, safety, precision, efficiency and sustainability. And they guarantee unrestricted functionality for the final product due to our high quality connectors. ODU — A PERFECT ALLIANCE.

## APPLICATION-SPECIFIC SOLUTIONS

Demands that can't be pigeon-holed call for creative specialists who think outside the box. ODU offers the type of expertise that focuses solely on the specific requirements of our customers. For every development order we get, we not only perform a thorough check to make sure it's feasible, we intensively incorporate our customers in the ongoing design process. This guarantees an impressive, custom-fit final result. Our solutions are frequently based on the modifications of our products, especially for the ODU MINI-SNAP and ODU-MAC connectors.



# HIGH LEVEL OF VERTICAL INTEGRATION

ODU combines all the competences and key technologies for the connector manufacturing. These include design and development, machine tool and special machine construction, injection, stamping, turning, surface technology, assembly and cable assembly and our own test laboratory.

# INDIVIDUAL CABLE ASSEMBLY

Our production skills together with our cutting edge production facilities from Europe, China and the USA enable us to deliver to our customers locally tested assemblies and also global ones.



ODU MEDI-SNAP®





# PRODUCT INFORMATION

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# THE COMPLETE SERIES OF **ODU CONNECTORS AT A GLANCE**

	Keying	Size	No. of possible mechanical keyings	Plug diameter in mm	Max. cable diameter in mm	Number of max. contacts	Solder	Crimp	PCB	IP protection degree IEC 60529:2013 in mated condition	IP protection degree IEC 60529:2013 in unmated condition	Housing material	From page
ODU MEDI-SNAP® PLASTIC	, ve									Up to		PSU Gray, Black, White	
	Pin and groove	1	6	13.7	6.5	14	•	•	•	IP 67	IP 50	PEI Gray, Black	<u>24</u>
	Pin and groove	2	3	18.5	9.2	26	•		•	Up to IP 64	IP 50	PSU Gray	<u>52</u>
ODU MEDI-SNAP® METAL	Pin and groove	1	3	14	6.5	14	•	•	•	Up to IP 64	Up to IP 68	Metal (Brass)	<u>72</u>

### FURTHER PRODUCTS OF THE ODU PUSH-PULL CIRCULAR CONNECTOR SERIES.











- Keying over pin and groove
- 2-40 contacts
- 6 sizes
- IP 50 and IP 68
- Contacts for solder, crimp Plastic connector plug and PCB termination
- Keying over half-shell
- 2–27 contacts
- Low weight
- IP 67
- 3 sizes
- housing
- Keying over half-shell
- 2-27 contacts/ mixed inserts
- 5 sizes
- IP 50 and IP 68 with same IP 50 and IP 68 with same outer diameter possible
- Contacts for solder, crimp Contacts for solder, crimp and PCB termination
- Keying over insulator
- 2-10 contacts/ mixed inserts
- 3 sizes
- outer diameter possible
  - and PCB termination
- Push-Pull and Break-Away version
- 3-55 contacts
- 6 sizes
- Watertight IP 68
- Easy-Clean and High-Density version
- Tested acc. MIL
- Low weight (aluminium connector plug housing)

# THE CIRCULAR CONNECTOR WITH PLASTIC AND METAL HOUSING



The ODU MEDI-SNAP combines distinctive coding options with over 2,000 mating cycles. The efficient plastic connector is available both with user-friendly Push-Pull locking and the easy-to-release Break-Away function, which comes as a premolded plug & play solution.

Its space-saving product design enables top performance even in the smallest available construction space. Further due to its plastic housing, this connector is up to 75% lighter than comparable metal products.

The great diversity makes the ODU MEDI-SNAP perfectly suited to your requirements in medical technology, industrial electronics as well as digital test and measurement technology.

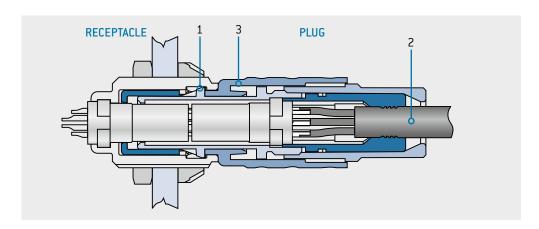
### **VERSATILE CONFIGURATION OPTIONS**

There are 7 color keyings, up to 6 mechanical keyings, 2 sizes, 3 termination types and a wide range of different contact inserts available

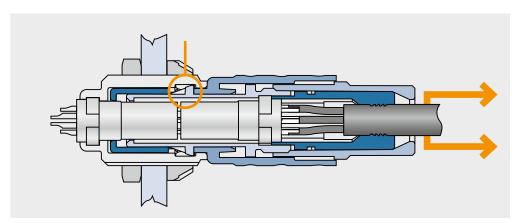
# FUNCTIONAL PRINCIPLE OF THE PUSH-PULL LOCKING

Push-Pull locking systems have a **highly user-friendly locking mechanism**. When the connector is mated with the receptacle, the connector's locking fingers 1 will lock into place in the receptacle and form a **dependable connection** between both parts. It **cannot be separated** by pulling on the connector's cable 2. Instead, the connector can easily be separated from the receptacle **by pulling on the outer housing 3**. Push-pull connectors from ODU are available in 2 different standard sizes with diameters from 13.7 mm to 18.5 mm.

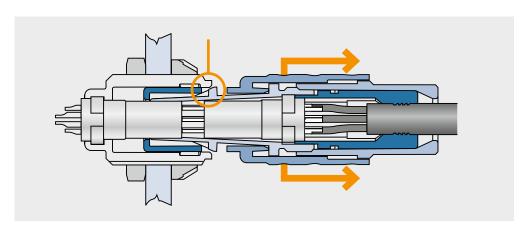
Connector in **mated** condition



Pulling on the cable or back nut will lock the "fingers" firmly in place in the receptacle's locking groove. This prevents the connector from being disconnected.



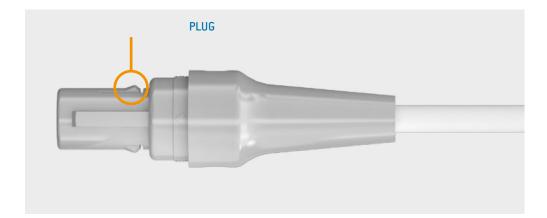
But pulling on the outer housing will cause the fingers to emerge from the locking groove, making it easy to disconnect the connector.



# FUNCTIONAL PRINCIPLE OF THE BREAK-AWAY FUNCTION

The ODU MEDI-SNAP with Break-Away function was designed for connections that can be mated or unmated in seconds.

One pull on the cable is enough to unmate the connection. If the cable is slightly pulled, then the connector is held in place via the snap fits in the receptacle. If greater force is exerted when pulling the cable, then the snap-in connection and the connector are unmated. The ODU Break-Away connectors are available in 2 different standard sizes in diameters from 13.4 to 18 mm.



Connector in **unmated** condition

# IMPORTANT ISSUES AT A GLANCE

### **CERTIFICATION**

ODU is certified in accordance with DIN EN ISO 9001, ISO/TS 16949, DIN EN ISO 14001, ISO 13485.

We also have various certifications for cable assembly from UL, CSA, VG and VDE, UL.

### WIDE VARIETY OF VERSION

- Plastic housing in 2 sizes
- Metal housing in one size
- Outer diameter of 13.4 mm to 18.5 mm
- 2 to 26 contacts
- IP 50, IP 64 and IP 67
- Overmolded as well as freely configurable solutions

### APPLICATIONS AND MATERIALS

The ODU MEDI-SNAP housings are available in plastic (PSU gray/black as well as PEI black) or brass. Special material housing in PSU white or PEI gray available on request.

The variety of the ODU MEDI-SNAP allows it to adapt to your requirements in medical technology, industrial electronics as well as digital measurement and testing technology.

Under general application conditions, the temperature range of the ODU MEDI-SNAP lies between  $-50\,^{\circ}\text{C}$  and a maximum of  $+120\,^{\circ}\text{C}$ , even up to  $+134\,^{\circ}\text{C}$  in the case of autoclavable connectors (see pag  $\underline{107}$ ).

# **TURNED CONTACTS**

Turned contacts are available in diameter 0.5 mm to 2 mm in the following termination types:

### Solder, crimp and PCB

Mating cycles > 5.000
Material Brass
Plating Ni and Au

### **TERMINATION TECHNOLOGIES**

	Insulator material PEEK	Contact material <sup>Ms</sup>
Crimp termination <sup>1</sup>	•	•
Solder termination	•	•
PCB termination (on PCB)	•	•

 $<sup>^{\</sup>rm 1}$  Crimp-clip contacts available with diameters of 0.7 mm and 0.9 mm.

### STANDARD PIN CONTACTS



Information on diameters, termination types and current carrying capacity can be found after the inserts.

# FOR YOUR NOTES



ODU MEDI-SNAP®

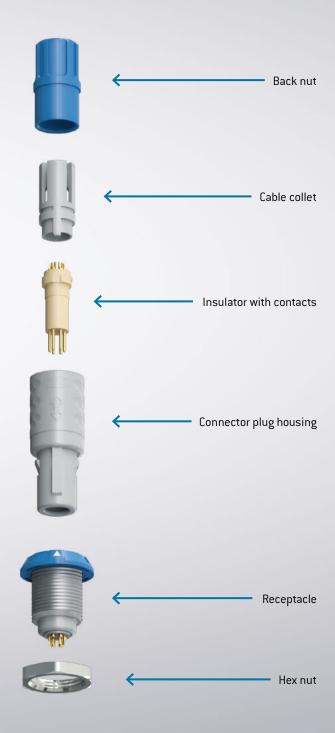


# **CONFIGURATION GUIDELINE**

Correct configuring – step by step

# BIT BY BIT TO THE PERFECT CONNECTION

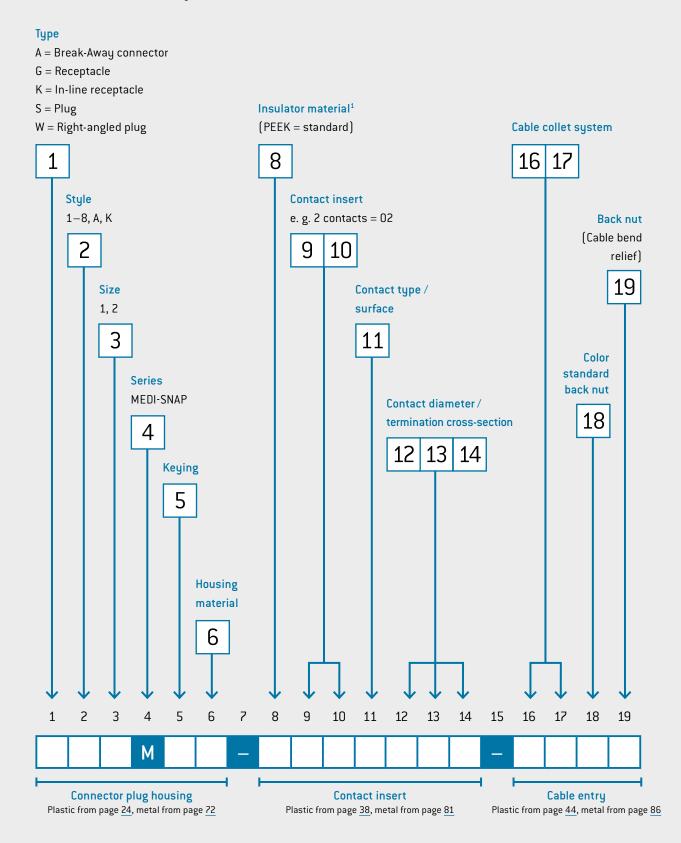
ODU offers you high-quality connectors and comprehensive service for the complete assembly. From connectors to watertight grouting, we provide the complete system from a single source.



# YOUR WAY TO AN INDIVIDUAL CONNECTION:

# HOW TO CONFIGURE WITH THE PART NUMBER KEY

This shows you how ODU's part number key is composed. In the first part of the configuration, select the connector plug housing (such as style and size) of the connector. In the middle part of the part number key, you configure the contact insert and then the cable entry.



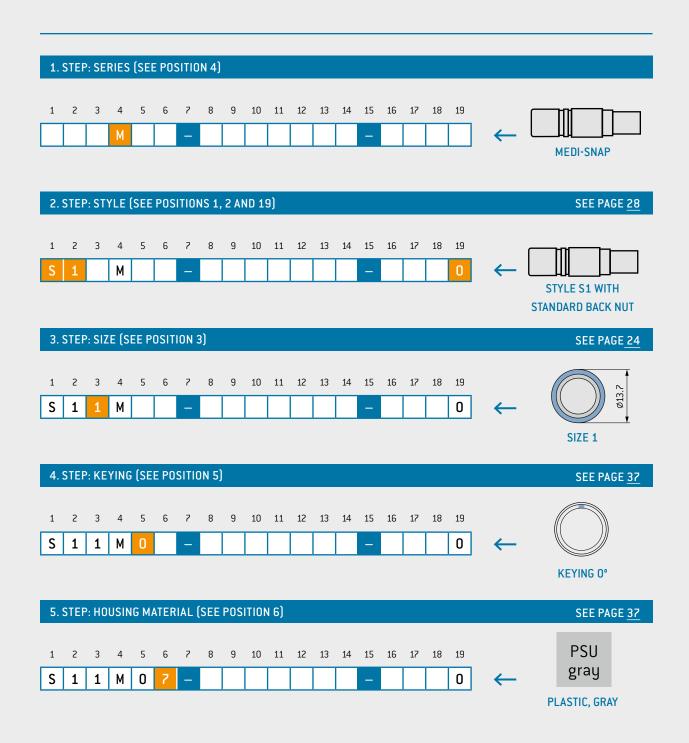
 $<sup>^{\</sup>mbox{\scriptsize 1}}$  Other insulation materials on request.

# CORRECT CONFIGURING — STEP BY STEP

The perfect product for you in just a few steps. These stepby-step instructions show you how to configure your own individual product with the ODU part number key based on a sample configuration.



Connector in style 1/size 1/series ODU MEDI-SNAP/keying 0°/connector plug housing plastic, gray/insulator PEEK / 14 contacts / pin (solder) Au / termination cross-section AWG 28 / cable diameter 5.3–6.5 mm / standard back nut in the color blue



**BLUE** 

### 6. STEP: INSULATOR MATERIAL (SEE POSITION 8) 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 S 1 1 М 0 7 0 **PEEK** 7. STEP: CONTACT INSERT (SEE POSITIONS 9 AND 10) SEE PAGE 38 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 S 1 1 M 0 7 Р 0 14 CONTACTS 8. STEP: CONTACT TYPE / SURFACE (SEE POSITION 11) 6 7 8 9 10 11 12 13 14 15 16 17 18 19 1 4 S 1 0 0 1 SOLDER (PIN) 9. STEP:CONTACT DIAMETER (SEE POSITION 12) 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 S 1 0 7 1 M 1 4 М 0 DIAMETER 0.5 mm 10. STEP: TERMINATION CROSS-SECTION (SEE POSITIONS 13 AND 14) 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 S | 1 | 7 С 0 1 М 0 1 4 М **AWG 28** 11. STEP: CABLE COLLET SYSTEM (SEE POSITIONS 16 AND 17) 3 6 7 8 9 10 11 12 13 14 15 16 17 18 19 S | 1 | 1 М 0 7 1 4 М С С 0 0 MIN. CABLE DIAMETER 5.3 mm MAX. CABLE DIAMETER 6.5 mm 12. STEP: COLOR STANDARD BACK NUT (SEE POSITION 18) SEE PAGE 45 9 10 11 12 13 14 15 16 17 18 19 3 8 回 6 7 С

1 1 М 0 1 4 С

М

0



ODU MEDI-SNAP®



# ODU MEDI-SNAP® WITH PLASTIC HOUSING SIZE 1

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# SUMMARY ODU MEDI-SNAP® PLASTIC HOUSING SIZE 1

The ODU MEDI-SNAP with plastic housing in size 1 is keyed by pin and groove. These circular connectors can have a variety of configurations: numerous styles of connectors, receptacles and in-line receptacles as well as various termination types, contact inserts and color keyings.

- Keying over pin and groove
- 7 color codings
- 6 mechanical keyings
- 2-14 contacts
- 3 termination types
- Contacts for solder, crimp and PCB termination
- A selection of numerous connectors as well as receptacles and in-line receptacles
- IP 50 / IP 64 and IP 67 available in mated condition
- 2,000 mating cycles and more

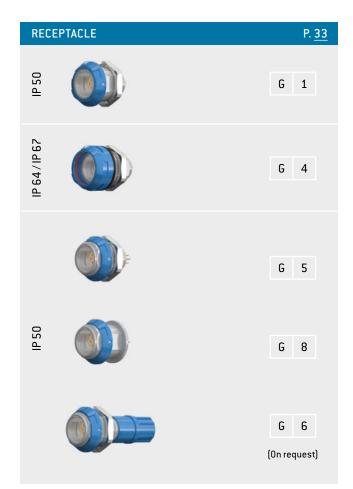








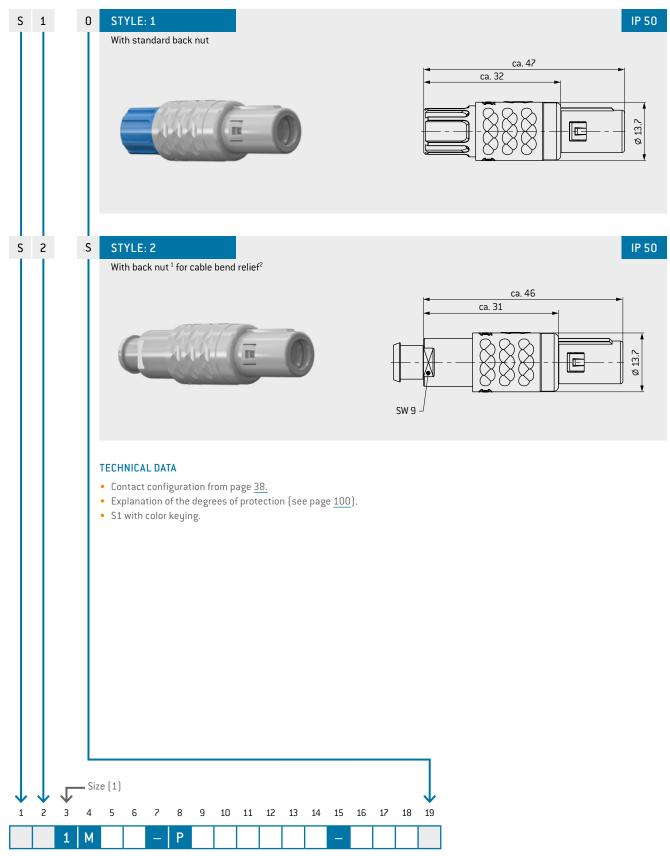




# STRAIGHT PLUG

# Push-Pull styles.



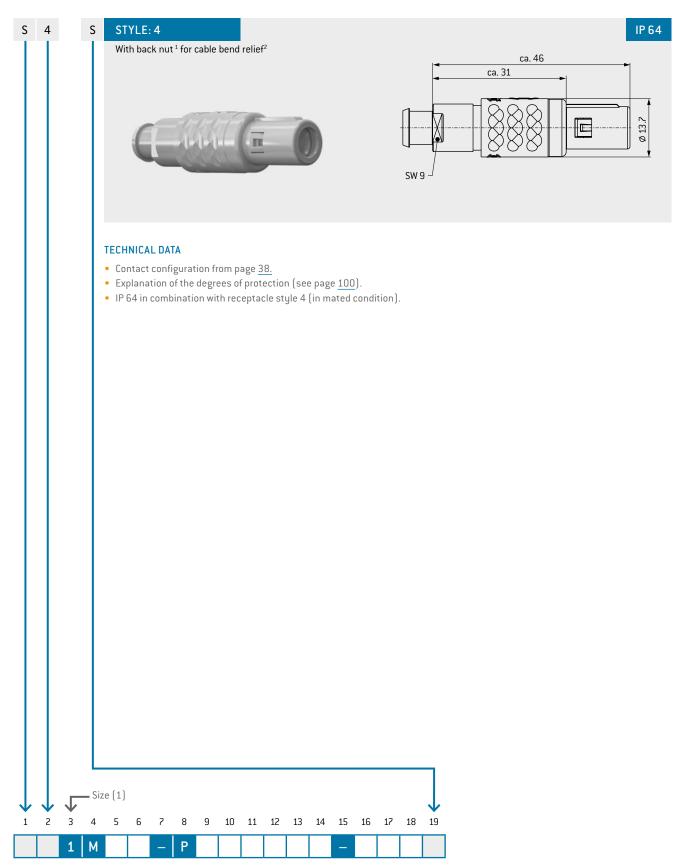


<sup>&</sup>lt;sup>1</sup> Back nuts for cable bend reliefs have to be ordered in the same color as the connector housing. The color keying is based on the cable bend relief.

 $<sup>^{\</sup>rm 2}$  Cable bend reliefs have to be ordered separately (see page  $\underline{50}$  ).

# STRAIGHT PLUG

# Push-Pull styles.



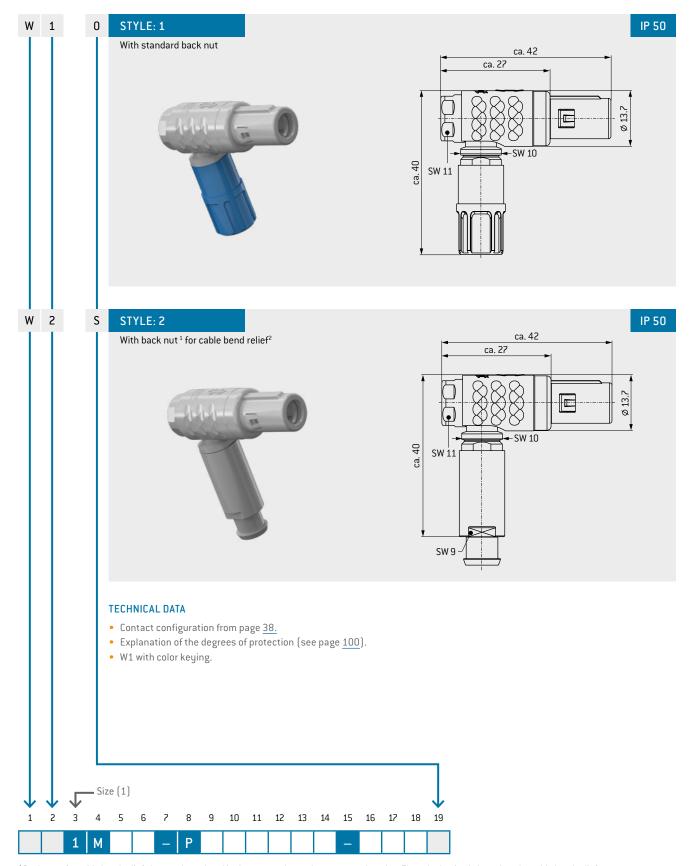
<sup>&</sup>lt;sup>1</sup>Back nuts for cable bend reliefs have to be ordered in the same color as the connector housing. The color keying is based on the cable bend relief.

 $<sup>^{2}</sup>$  Cable bend reliefs have to be ordered separately (see page  $\underline{50}).$ 

# RIGHT-ANGLED PLUG



# Push-Pull styles.



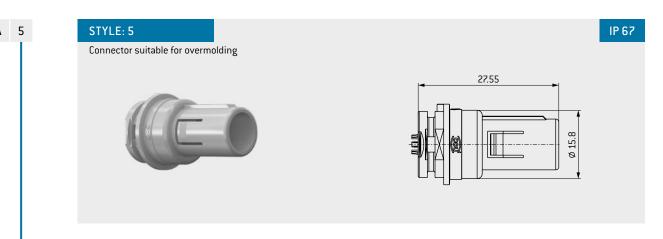
<sup>&</sup>lt;sup>1</sup>Back nuts for cable bend reliefs have to be ordered in the same color as the connector housing. The color keying is based on the cable bend relief.

 $<sup>^{2}</sup>$  Cable bend reliefs have to be ordered separately (see page  $\underline{50}\xspace$  ).

# **BREAK-AWAY CONNECTOR**



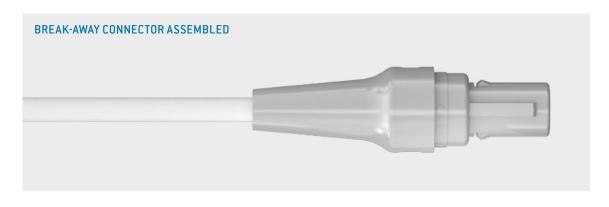
Break-Away styles.

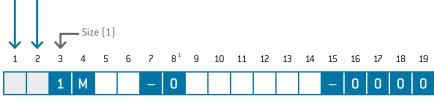


### **TECHNICAL DATA**

- Contact inserts (starting on page 40).
- Explanation of the degrees of protection (starting on page 100).
- IP 67 with overmolding in combination receptacle style 4.
- $\bullet\,$  The complete housing with molded insulators made of plastic.  $^1$
- Break-Away connectors available in PSU, other housing materials on request.
- May not be inserted in metal housing.
- Suited for all ODU MEDI-SNAP receptacles and in-line receptacles made of plastic.
- Break-Away connectors can be unmated by pulling the cable.
- Available with solder contacts.

All ODU MEDI-SNAP Break-Away connectors can be purchased with overmolding and cable assembly.



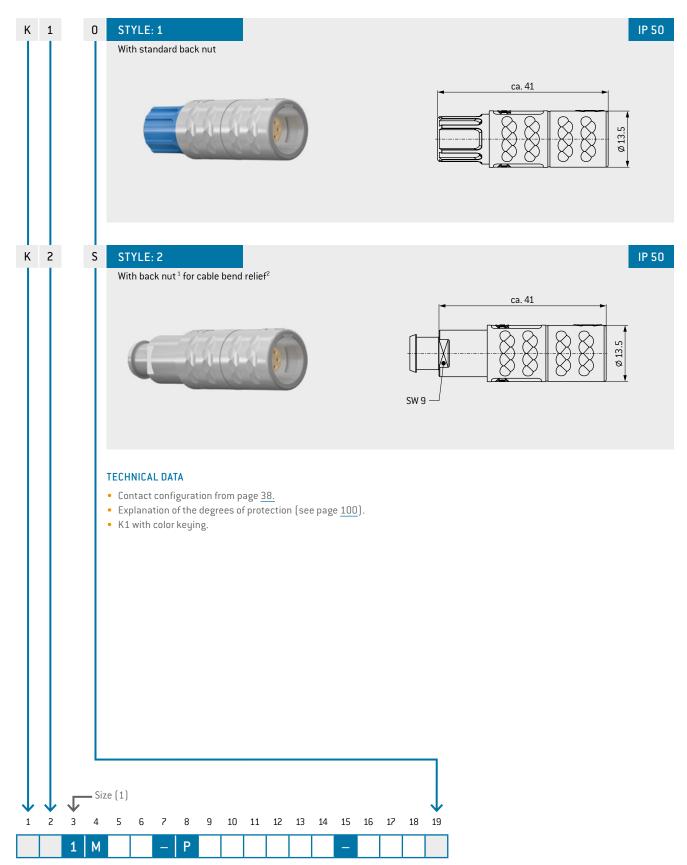


<sup>&</sup>lt;sup>1</sup>In the case of this style, the connector housing as well as the insulator are made of the housing material PSU.

# IN-LINE RECEPTACLE



Suitable for creating a cable-cable connection.



<sup>&</sup>lt;sup>1</sup> Back nuts for cable bend reliefs have to be ordered in the same color as the connector housing. The color keying is based on the cable bend relief.

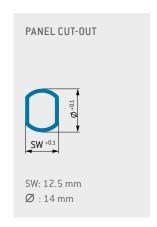
 $<sup>^{\</sup>rm 2}$  Cable bend reliefs have to be ordered separately (see page  $\underline{50}$  ).





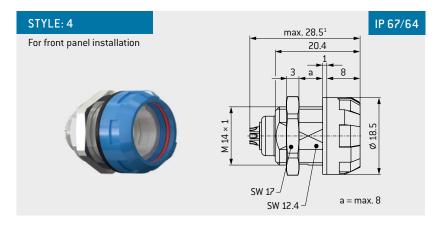
G 4

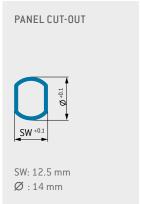
IP 50 STYLE: 1 max. 24.4<sup>1</sup> For front panel installation 16.4 max. 9 SW 17-SW 12.4



### **TECHNICAL DATA**

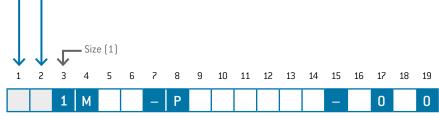
- Contact inserts and PCB layouts (see page 38.
- Explanation of the degrees of protection (see page  $\underline{100}$ ).
- IP 50 in reference to the tightness of the end device.
- Anti-rotation feature.
- · With color keying.





### **TECHNICAL DATA**

- Contact inserts and PCB layouts (see page 38.
- Explanation of the degrees of protection (see page 100).
- IP 50 in reference to the tightness of the end device.
- IP 64 in combination with connector style 4 in mated condition (page 29).
- IP 67 in combination with connector style 5 in mated condition (page 31).
- Anti-rotation feature.
- · With color keying.

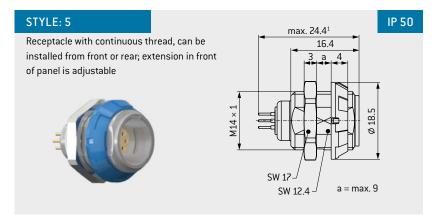


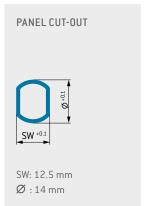
<sup>&</sup>lt;sup>1</sup> Depending on the insert.





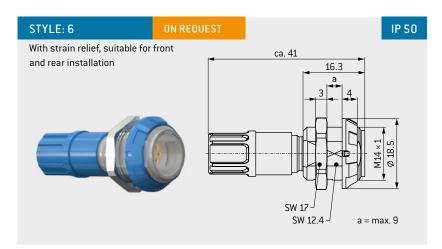
G 6





### **TECHNICAL DATA**

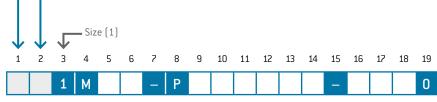
- Contact inserts and PCB layouts (see page 38.
- Explanation of the degrees of protection (see page 100).
- IP 50 in reference to the tightness of the end device.
- Anti-rotation feature.
- · With color keying.
- Right-angled PCB contact possible (see page 42).



# SW: 12.5 mm Ø: 14 mm

### Technical Data

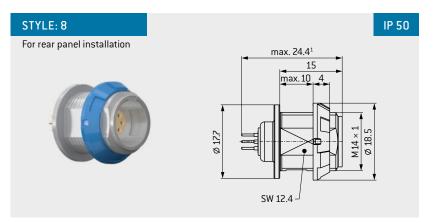
- Contact inserts and PCB layouts (see page 38.
- Explanation of the degrees of protection (see page 100).
- IP 50 in reference to the tightness of the end device.
- Anti-rotation feature.
- · With color keying.

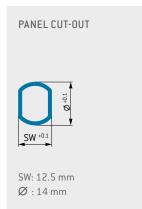


<sup>&</sup>lt;sup>1</sup> Depending on the insert.



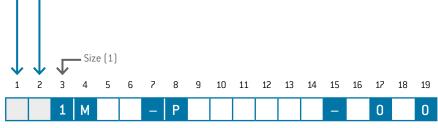
G 8





# TECHNICAL DATA

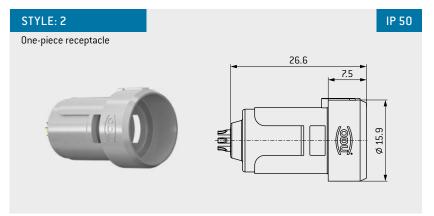
- Contact inserts and PCB layouts (see page <u>38.</u>
- Explanation of the degrees of protection (see page  $\underline{100}$ ).
- IP 50 in reference to the tightness of the end device.
- Anti-rotation feature.
- With color keying.
- Right-angled PCB contact possible (see page <u>42</u>).

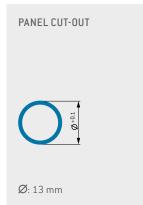


<sup>&</sup>lt;sup>1</sup> Depending on the insert.



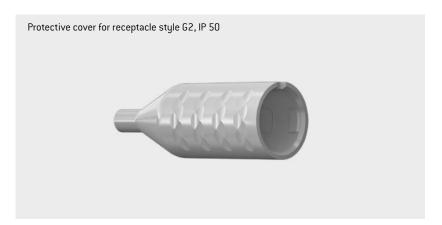
G 2



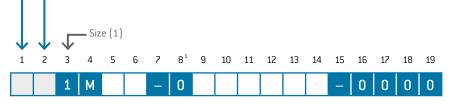


### **TECHNICAL DATA**

- Contact configuration from page 38.
- ullet Explanation of the degrees of protection (see page  $\underline{100}$ ).
- IP 50 in reference to the tightness of the end device (min. panel thickness 4 mm).
- $\bullet\,$  The complete housing with molded insulators made of plastic.  $^1$
- Anti-rotation feature.
- Snap-in assembly.



Protective cover for termination area on page 49.



 $^{1}$  In the case of this style, the connector housing as well as the insulator are made of the housing material PSU.

### **KEYINGS**



	Angle	Receptacle front view				Housing mater
0	0°			7	Standard	Plastic, gray (PSU)
A	40°			8	Standard	Plastic, blacl (PSU)
С	60°			S	Standard	Plastic, black
E	80°					autoclavable Plastic, white
Н	170°			3	On request	(PSU)
J	205°			G	On request	Plastic, gray (PEI), autoclavable
1 2	3 4 5	6 7 8 9	10 11 12	13 14	15 16 17	18 19

 $<sup>^1</sup>$  Styles A5 and G2 only available with housing material PSU.  $^2$  More detailed information on the topic of "autoclaving" on page  $\underline{107}$ .

## **CONTACT INSERTS**



Num o conta	f	Contact t	ype		Par	t num key	ber	Contact style	Contact diameter	Single con- tact nominal current <sup>1</sup>	Nominal current insert	Clearance and creepage distance contact	Test voltage <sup>2</sup>	Nominal voltage <sup>5</sup>	Termi- nation diameter		ination section		w on tion area
		Termination	Socket	Pin					mm	A	A	to contact mm	kVeff	kVms	mm	AWG	mm²	Pin piece	Socket piece
		Solder	L	м	Р	N	0			15	15	1	1.6	0.5	1.4	18	1	20	
0	2	Print straight <sup>4</sup>		1*1	P	Н	0	0	1.3	12	12	1.3	1.9	0.6	1.1 0.7	20 –	0.5 -		
		Angled <sup>4</sup>	Q		P P	0 N	0 9 <sup>6</sup>	Α		15	15	0.9	1.6	0.5	0.8 1.4	- 18	- 1	1-6	3
0	3	Solder	L	М	P	Н	96	0	1.3						1.1	20	0.5		
		Print straight <sup>4</sup> Angled <sup>4</sup>	Q		Р	0	96	Α		12	12	1.2	1.9	0.6	0.7 0.8	-	-		
		Solder	L	М	J	Н	0			10	10	0.9	1.6	0.5	1.1	20	0.5		
					J	G H	0	0		7.5 10	7.5 10	1.2 0.9	1.9 1.6	0.6 0.5	0.85	22 20–24	0.38 0.5-0.25	00	(10 O)
0	4	Crimp <sup>3</sup>	N	Р	J	G	0	J	0.9	10	10	0.0	2.0	0.0	_	22-26	0.38-0.15		
		Print straight <sup>4</sup>	Q		J	0	0	A		7.5	7.5	1.2	1.9	0.6	0.7 0.6	-	-		
		Angled <sup>4</sup>			J	Н	0	A		10	7.5	0.5	1.35	0.4	1.1	20	0.5		
		Solder	L	М	J	G	0			7.5	5.6	0.8	1.6	0.5	0.85	22	0.38	200	200
0	_	C-:4	N	D	J	Н	0	0	0.0	10	7.5	0.5	1.35	0.4	-	20-24	0.5-0.25	600	
0	5	Crimp <sup>4</sup>	N	Р	J	G	0		0.9						-	22-26	0.38-0.15		
		Print straight <sup>4</sup>	Q		J	0	0			7.5	5.6	0.8	1.6	0.5	0.7	-	-		
		Angled <sup>4</sup>						Α							0.6	-	_		
		Solder	L	М	F	G	0			7.5	5.6	0.65	1.35	0.4	0.85	22	0.38		
					F F	D G	0	0		6 7.5	4.5 5.6	0.85 0.65	1.6 1.35	0.5 0.4	0.65	26 22–26	0.15 0.38-0.15	(00)	( O O
0	6	Crimp <sup>3</sup>	N	Р	F	D	0	U	0.7	7.5	5.0	0.65	1.55	0.4	_	24-26	0.36-0.15		
		Print straight <sup>4</sup>								6	4.5	0.85	1.6	0.5	0.5	_	_		
		Angled <sup>4</sup>	Q		F	0	0	Α							0.6	-	-		
		Solder	L	М	F	G	0			7.5	4.9	0.65	1.35	0.4	0.85	22	0.38		
		Joidel	_		F	D	0			6	3.9	0.85	1.6	0.5	0.65	26	0.15	(60)	
0	7	Crimp <sup>3</sup>	N	Р	F	G	0	0	0.7	7.5	4.9	0.65	1.35	0.4	-	22-26	0.38-0.15		
		Drive service 4			F	D	0			6	3.9	0.85	1.6	0.5	0.5	24–26	0.25-0.15		
		Print straight <sup>4</sup> Angled <sup>4</sup>	Q		F	0	0	A		0	3.5	0.65	1.0	0.5	0.6	_	_		
		_			F	G	0			7.5	4.9	0.4	1.2	0.4	0.85	22	0.38		
		Solder	L	М	F	D	0			6	3.9	0.6	1.6	0.5	0.65	26	0.15	200	1
0	8	Crimp <sup>3</sup>	N	Р	F	G	0	0	0.7	7.5	4.9	0.4	1.2	0.4	-	22-26	0.38-0.15	(689)	
-	Ī				F	D	0								-	24–26	0.25-0.15		
		Print straight <sup>4</sup> Angled <sup>4</sup>	Q		F	0	0	Α		6	3.9	0.6	1.6	0.5	0.5 0.6	_	_		_
		_			С	D	0			6	3.9	0.45	1.2		0.65	26	0.15	4-6	4-6
_		Solder	L	М	С	С	0	0	0.5						0.45	28	0.08	69	690
0	9	Print straight <sup>4</sup>	Q		С	0	0		0.5	4	2.6	0.65	1.35	0.4	0.5	-	-		
		Angled <sup>4</sup>	u		L			A							0.5	-	-		
		Solder	L	М	С	D	0			6	3.3	0.3	0.75	0.25	0.65	26	0.15		( COOK
1	0	Drive service 4			С	С	0	0	0.5	4	2.2	0.5	1.35	0.4	0.45 0.5	28	0.08		
		Print straight <sup>4</sup> Angled <sup>4</sup>	Q		С	0	0	A		4	2.2	0.5	1.55	0.4	0.5	_	_		
					С	D	96			6	3.3	0.4			0.65	26	0.15		1
1	2	Solder	L	М	С	С	9 <sup>6</sup>	0	0.5				1.2	0.4	0.45	28	0.08	6000	000
1	۷	Print straight <sup>4</sup>	Q		С	0	9 <sup>6</sup>		0.5	4	2.2	0.5	1.2	0.4	0.5	-	-		<b>689</b>
		Angled <sup>4</sup>	~					Α							0.5	-	-		
		Solder	L	М	С	D	0			6	3	0.3	0.75	0.25	0.65	26	0.15	(000)	(000
1	4	Print straight <sup>4</sup>			С	С	0	0	0.5	4	2	0.5	1.2	0.4	0.45 0.5	28	0.08		
		Angled <sup>4</sup>	Q		С	0	0	Α		·	_	0.0		0.,	0.5	_	_		
			Т	Т															
		S	iize	(1)											<sup>2</sup> SAE AS <sup>3</sup> Tools for dimense <sup>4</sup> PCB laughrint te	13441: or crimpi sions for youts (se rmination	ng and accrimping ee page <u>4</u> on only av	thod 3001 djustment tool, see ( 1); /ailable fo	page <u>94</u>
		v		_	-	_	_		<b>-</b>	10 17		<b>V</b>			recepta 5 May 67	acie styl	es 5 and	8. it NN (sea	lovelj
						_	•	0 40	1 1 1	40 40 4	4 4 5	40 47 4			" Max or	perating	VUITAGE 3	CASI MINI	ievell
1	2	2 3 4		5	6	7	8	9 10	11	12 13 1	14 15	16 17 1	18 19						
1	T	1 M		5	6		Р	9 10	) 11	12 13 1	14 15		0	l	acc. to	SAE AS 1		04 metho	

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## SPECIAL-CONTACT INSERT



		Contac	et type	: 		Part umber key		Contact iameter	Single con- tact nominal current	Nomina curren insert	t d		nd creepage Contact-to-contact voltage contact to contact to contact \\ \text{2} \t			Contact diameter	Termination cross-section te			w on tion area			
		Termination	Socket	Pin				mm	A	A		ted m	unma mm		Nominal voltage V AC	,	Test voltage mated kV	Test voltage unmated kV	mm	AWG	mm²	Pin piece	Socket piece
0	3	Solder	L	М		N	0	0.9	10	9		.7	2		2301,2		5 <sup>2</sup>	3²	1.4	18	4		
U	3	Solder	-	M	J	N	U	0.9	10	9	4	.r	۷		2301,2	6	6.75³	4.5³	1.4	10	1	60	(00)
			<b>_</b> S	ize	(1)															the pin	is install	ed in the r	eceptacle.
1	ī	2 3	4 M		5	6	7	8 P	9 10	11 :	12 13	14	15 —	16	17	18	19		only be <sup>2</sup> Acc. IEC	applied 60664-	in mated 1:2007 (	ce, voltag I condition VDE 0110- ethod 300	n. 1:2008).

### MEDIA FEED THROUGH



Media feed through	'	eed throug	h	Con	act type		Part number key			Со	ntact	inner o	liamet	ter	Working pressure max.	Termination Tube diamet diameter max.		
				Socket	Pir	n							mm			bar	mm	mm
	1	Not shut	off	В	S		1	1		0			2.5			2	4	6
F	А	Shut of	f	В	S		1	2		94			1.9			2	4	6
					<u>て</u>	 7	_ ]											
	Ţ	<b>—</b> Size [1]				<b>\</b>	$\downarrow$		$\downarrow$									
1 2	3	4 5	6	7 8	9	10	11	12	13	14	15	16	17	18	19			
	1	М									_			0		<sup>4</sup> Not	compatible to co	mpetition.

# CONTACT INSERTS STYLES A5 AND G2



	nber	Contact	type		Par	t num	ber	Contact diameter	Single con- tact nominal	Nominal current insert	Clearance and creepage dis-	Test voltage <sup>2</sup>	Nominal voltage <sup>3</sup>	Termination diameter		nation section	View terminat	
	tacts	<b>Termination</b>	¥			key		diameter	current <sup>1</sup>	carcin insert	tance contact to contact	Follage	Voltage	didiffecer	01033	I	Cillina	
		Termii	Socket	Pin				mm	A	A	mm	kVeff	kVms	mm	AWG	mm²	Pin piece	Socket piece
0	2	Solder	А	В	Р	Н	0	1.3	12	12	1.3	1.9	0.6	1.1	20	0.5		
0	3	Solder	А	В	Р	Н	9	1.3	12	12	1.2	1.9	0.6	1.1	20	0.5		
0	4	Solder	А	В	J	G	0	0.9	7.5	7.5	1.2	1.9	0.6	0.85	22	0.38	00	
0	5	Solder	A	В	J	G	0	0.9	7.5	5.6	0.8	1.6	0.5	0.85	22	0.38	600	
0	6	Solder	А	В	F	D	0	0.7	6	4.5	0.85	1.6	0.5	0.65	26	0.15	000	
0	7	Solder	А	В	F	D	0	0.7	6	3.9	0.85	1.6	0.5	0.65	26	0.15	600	
0	8	Solder	Α	В	F	D	0	0.7	6	3.9	0.6	1.6	0.5	0.65	26	0.15	600	
0	9	Solder	A	В	С	С	0	0.5	4	2.6	0.65	1.35	0.4	0.45	28	0.08	600	600
1	0	Solder	A	В	С	С	0	0.5	4	2.2	0.5	1.35	0.4	0.45	28	0.08		
1	2	Solder	A	В	С	С	9	0.5	4	2.2	0.5	1.2	0.4	0.45	28	0.08	0000	0000
1	4	Solder	А	В	С	С	0	0.5	4	2	0.5	1.2	0.4	0.45	28	0.08	0000	6000

Size (1)
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19
1 M - 0 - 0 0 0 0

The sockets are installed in the receptacle style 2; the pins are installed in the plug style 5.

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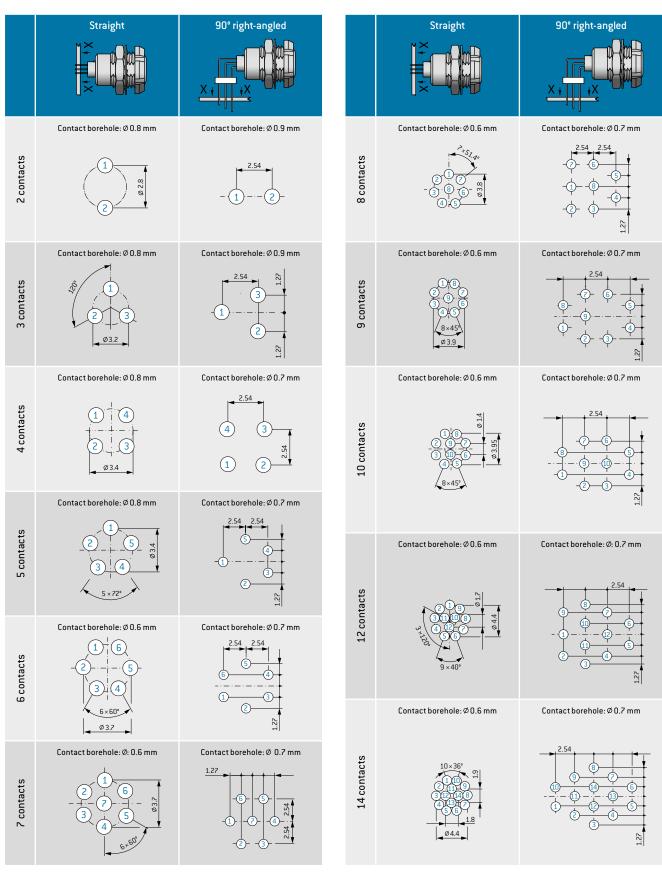
 $<sup>^{1}</sup>$  Derating factor, see page  $\underline{105}.$   $^{2}$  SAE AS 13441:2004 method 3001.1.

<sup>&</sup>lt;sup>3</sup> Max. operating voltage at NN (sea level) acc. to SAE AS 13441:2004 method 3001.1. Further information on page 106.

#### **PCB LAYOUTS**







All specifications are only valid for socket inserts. Pin inserts on request. Further PCB layouts upon request.

# RIGHT-ANGLED PCB CONTACTS IN THE RECEPTACLE



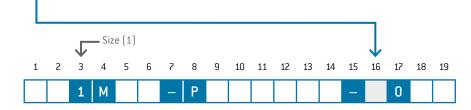
A



#### Technical Data

• PCB layouts, see page <u>41.</u>

Contact diameter	Termination diameter
mm	mm
0.5	0.5
0.7	0.6
0.9	0.6
1.3	0.8



# FOR YOUR NOTES

#### CABLE COLLET SYSTEM

For plugs, in-line receptacles as well as receptacles of style 6.



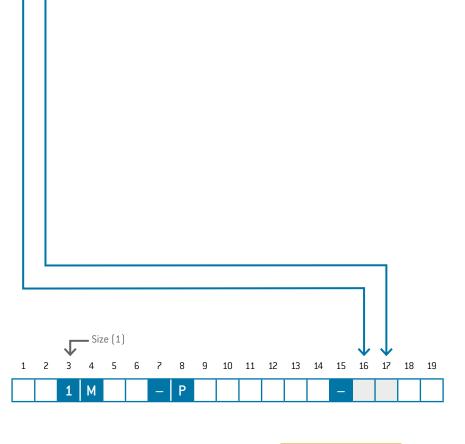


Cable diameter
Cable collet  Anti-rotation feature
W. Carlotte and Ca

Cable diameter	Material	Part number
mm		
> 2.7–3.9		KM1.020.121.934.007
> 4.0 – 5.2	PSU	KM1.020.122.934.007
> 5 3 – 6 5		KM1 020 123 934 007

**APPLICATION:** For all plugs and in-line receptacles and for receptacle style 6.

USE: Cable collet for strain relief.



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5265

### **COLOR KEYINGS**



Color keying possibility of the back nut (for plugs, right-angled plugs, in-line receptacles) and the front nut (for receptacles).

Back nuts for cable bend relief have to be ordered in the same color as the connector housing. The color keying is based on the cable bend relief.

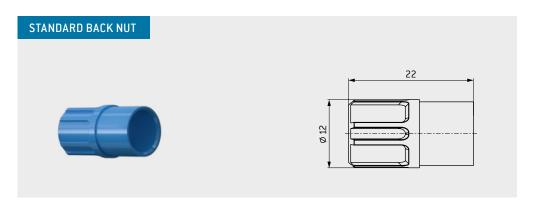


	Color	Similar RA	L systems	Material	
		Design	Classic		
2	Red	030 40 40	3002		0
3	White	000 90 00	9003		
4	Yellow	095 80 70	1016	Plastic (PSU)	
5	Green	170 60 50	6032		
6	Blue	250 40 40	5019		0
7	Gray	000 55 00	7045	Plastic	0
8	Black	000 25 00	9004	(PSU/PEI)	0
	Siz	e [1]			
1	2 3 4	5 6 7 8	3 9 10 11	12 13 14	15 16 17 18 19

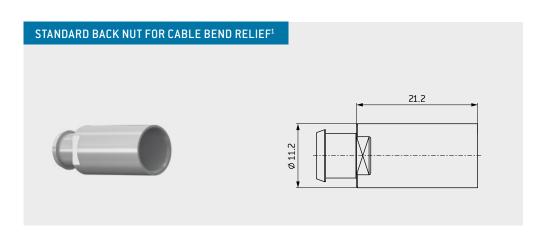
#### **DEFINITION OF THE BACK NUTS**



Applicable to all straight plugs, right-angled plugs, in-line receptacles as well as receptacles of style 6.



Part number	Material	Color	Similar RA	L systems
			Design	Classic
KM1.020.111.934.002		Red	030 40 40	3002
KM1.020.111.934.003		White	000 90 00	9003
KM1.020.111.934.004		Yellow	095 80 70	1016
KM1.020.111.934.005	PSU	Green	170 60 50	6032
KM1.020.111.934.006		Blue	250 40 40	5019
KM1.020.111.934.007		Gray	000 55 00	7045
KM1.020.111.934.008		Black	000 25 00	9004
KM1.020.111.933.008	PEI	Black	000 25 00	9004



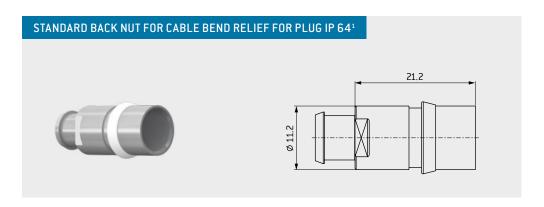
Part number	Material Color		Similar RAL systems			
			Design	Classic		
KM1.020.113.934.007	DCU2	Gray	000 55 00	7045		
KM1.020.113.934.008	PSU <sup>2</sup>	Black	000 25 00	9004		
KM1.020.113.933.008	PEI	Black	000 25 00	9004		

<sup>&</sup>lt;sup>1</sup> Silicone cable bend reliefs have to be ordered separately (see page <u>50</u>). <sup>2</sup> Additional colors on request.

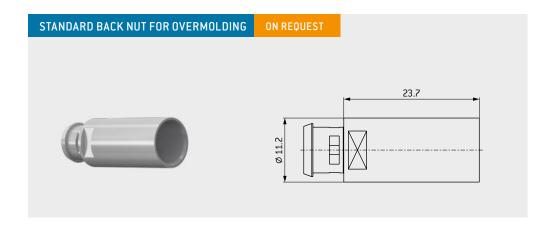
#### **DEFINITION OF THE BACK NUTS**



Applicable to all straight plugs, right-angled plugs, in-line receptacles as well as receptacles of style 6.



Part number	Material	laterial Color		L systems
			Design	Classic
KM1.026.113.934.107	DCH2	Gray	000 55 00	7045
KM1.026.113.934.108	PSU <sup>2</sup>	Black	000 25 00	9004
KM1.026.113.933.108	PEI	Black	000 25 00	9004



<sup>&</sup>lt;sup>1</sup> Silicone cable bend reliefs have to be ordered separately (see page <u>50</u>). <sup>2</sup> Additional colors on request.

### PROTECTIVE COVER

Applicable to receptacles and in-line receptacles with plastic housing.

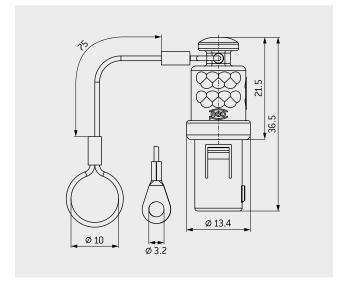


Part number	Material	Со	lor
		Cover	Polyamide lanyard
KM1.097.0_6.93402	PSU	Red	White
KM1.097.0_6.93403	PSU	White	White
KM1.097.0_6.93404	PSU	Yellow	White
KM1.097.0_6.93405	PSU	Green	White
KM1.097.0_6.93406	PSU	Blue	White
KM1.097.0_6.93407	PSU	Gray	White
KM1.097.0_6.93408	PSU	Black	Black
KM1.097.0_6.93308	PEI	Black	Black



	Keying
0	0°
Α	40°
С	60°
E	80°
Н	170°
J	205°

	Lanyard material
0	Polyamide lanyard with loop
1	Stainless steel lanyard with loop
2	Polyamide lanyard with solder lug
3	Stainless steel lanyard with solder lug



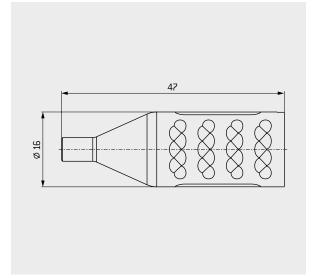
### PROTECTIVE COVER

Applicable to the styles G2 and A5.



F	art number	Material	Color
KM1.	013934.007	PSU	Gray <sup>1</sup>
	Ø for cable exit	t	
500	2.5		
501	2.7		
502	2.8		
504	1.7		

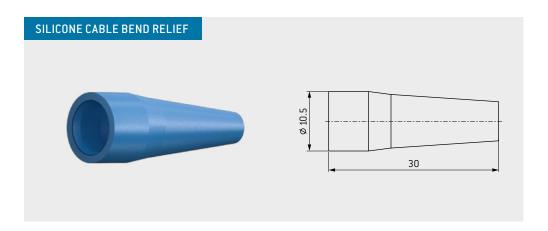




<sup>&</sup>lt;sup>1</sup> Additional colors on request.

#### SILICONE CABLE BEND RELIEF





#### TEMPERATURE RANGE

Silicone:  $-50\,^{\circ}\text{C}$  up to  $+200\,^{\circ}\text{C}$ , short-term up to  $+230\,^{\circ}\text{C}$  Autoclaveable

#### **COLORS**

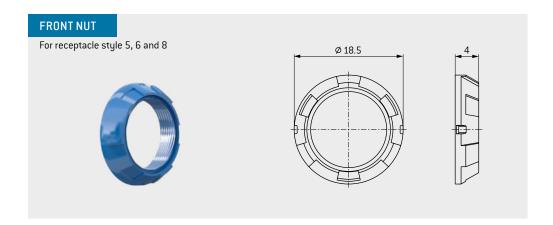
Part number	Cable jacket	$(\emptyset$ outside)	Color code	Color	RAL-Nr. <sup>1</sup> (similar)
	min.	max.			Classic
701.023965.025	2.5	3	202	Red	3020
701.023965.030	3	3.5	203	White	9010
701.023965.035	3.5	4	204	Yellow	1016
101.023303.033	3.3	-	205	Green	6029
701.023965.040	4	5	206	Blue	5002
701.023965.050	5	6	207	Gray	7005
701.023965.060	6	6.5	208	Black	9005

The silicone cable bend reliefs must always be ordered separately.

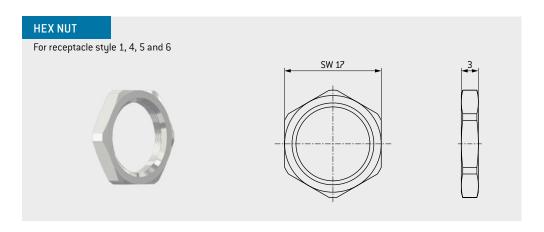
<sup>&</sup>lt;sup>1</sup> Because of differing basic materials, the colors may differ slightly from RAL numbers.

# NUTS





Part number	Material	Color	Similar RAL system Design
KM1.311.002.934.002		Red	030 40 40
KM1.311.002.934.003		White	000 90 00
KM1.311.002.934.004	PSU	Yellow	095 80 70
KM1.311.002.934.005		Green	170 60 50
KM1.311.002.934.006		Blue	250 40 40
KM1.311.002.934.007		Gray	000 55 00
KM1.311.002.934.008		Black	000 25 00
KM1.311.002.933.008	PEI	Black	000 25 00



Part number	Material
021.310.115.304.000	Nickel-plated brass



ODU MEDI-SNAP®



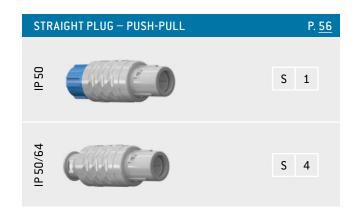
# ODU MEDI-SNAP® WITH PLASTIC HOUSING SIZE 2

Summary	<u>54</u>
Styles	<u>56</u>
Keyings	<u>60</u>
Contact inserts and PCB layouts	<u>61</u>
Cable collet system	<u>66</u>
Accessories	<u>67</u>

#### SUMMARY ODU MEDI-SNAP® PLASTIC HOUSING SIZE 2

The ODU MEDI-SNAP with plastic housing in size 2 is keyed by pin and groove. These circular connectors can have a variety of configurations: numerous styles of connectors and receptacles as well as various termination types, contact inserts and color keyings.

- Keying over pin and groove
- 7 color codings
- 3 mechanical keyings
- 3-26 contacts
- 2 termination types
- Contacts for solder and PCB termination
- A selection of numerous connectors and receptacles
- IP 50 and IP 64 available in mated condition
- 2,000 mating cycles and more





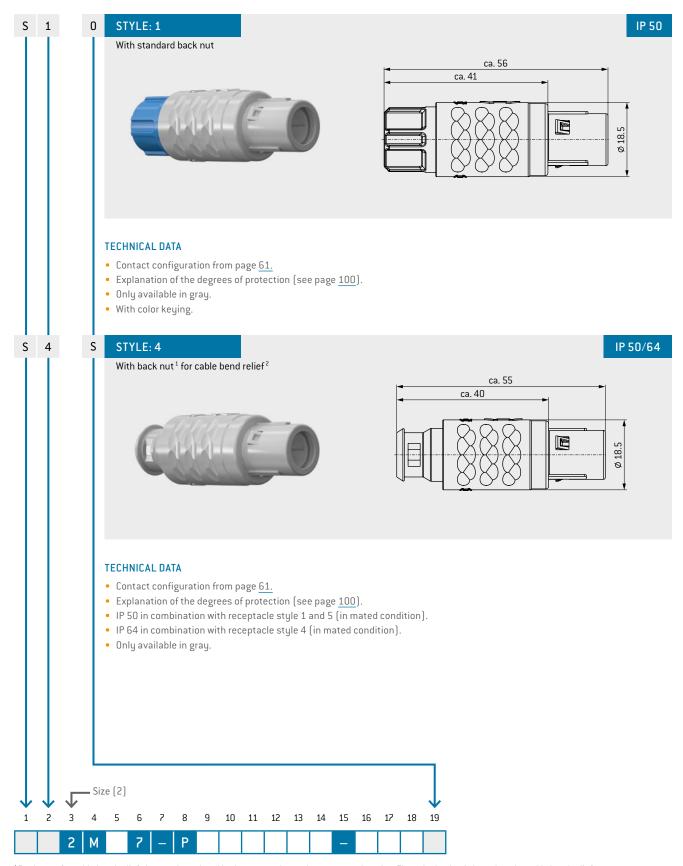


For assembly instructions, please refer to our website:  $\underline{www.odu-usa.com/downloads}$ 

#### STRAIGHT PLUG







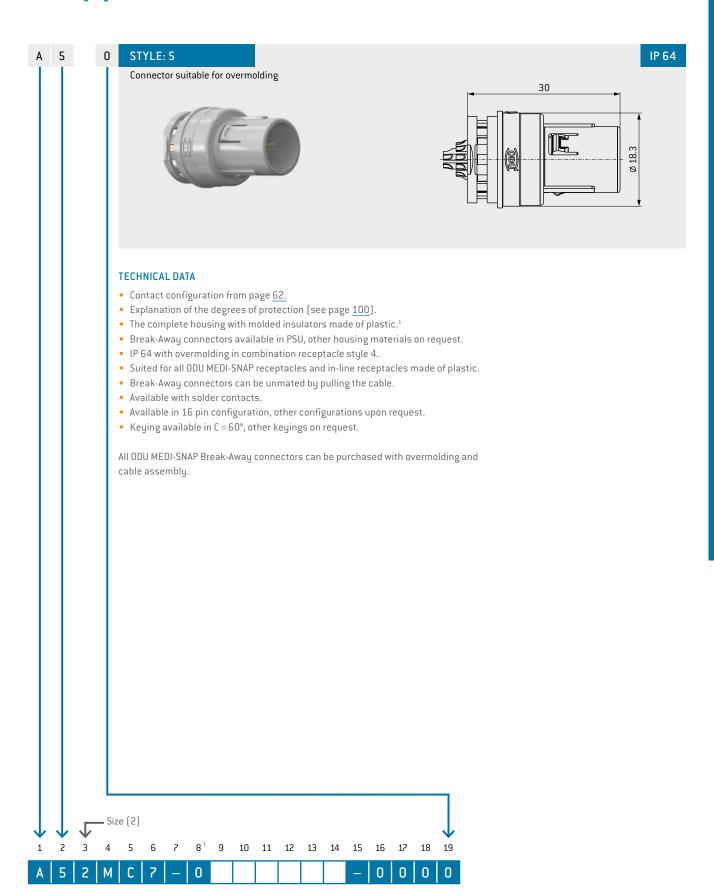
<sup>&</sup>lt;sup>1</sup>Back nuts for cable bend reliefs have to be ordered in the same color as the connector housing. The color keying is based on the cable bend relief.

<sup>&</sup>lt;sup>2</sup> Cable bend reliefs have to be ordered separately (see page <u>70</u>).

#### **BREAK-AWAY CONNECTOR**



Break-Away styles.



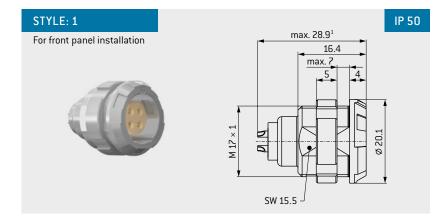
<sup>&</sup>lt;sup>1</sup>In the case of this style, the connector housing as well as the insulator are made of the housing material PSU.

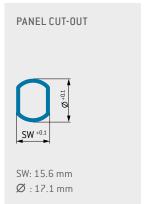
#### **RECEPTACLE**





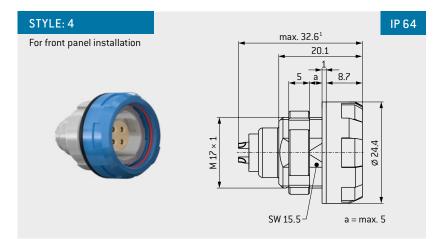
G 4

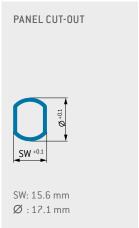




#### TECHNICAL DATA

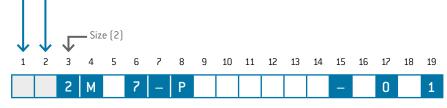
- Contact inserts and PCB layouts (see page <u>61</u>).
- Explanation of the degrees of protection (see page 100).
- IP 50 in reference to the tightness of the end device.
- Anti-rotation feature.
- Front flange in color of housing.
- Color keying on request.





#### **TECHNICAL DATA**

- Contact inserts and PCB layouts (see page <u>61</u>).
- Explanation of the degrees of protection (see page 100).
- IP 50 in reference to the tightness of the end device.
- IP 64 in combination with plug style 4 as well as Break-Away connector style 5 in mated condition.
- With color keying.

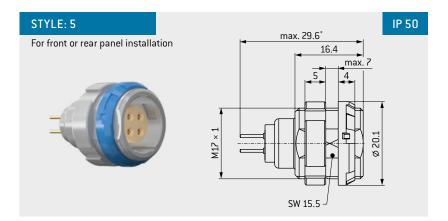


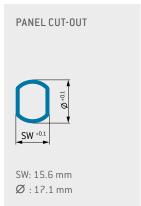
 $<sup>^{\</sup>scriptsize 1}$  Depending on the insert.

#### **RECEPTACLE**



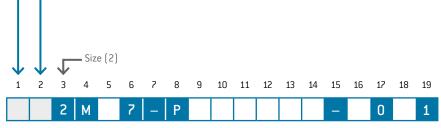






#### TECHNICAL DATA

- Contact inserts and PCB layouts (see page <u>61</u>).
- Explanation of the degrees of protection (see page  $\underline{100}$ ).
- IP 50 in reference to the tightness of the end device.
- Anti-rotation feature.
- · With color keying.
- Right-angled PCB contact possible (see page <u>64</u>).

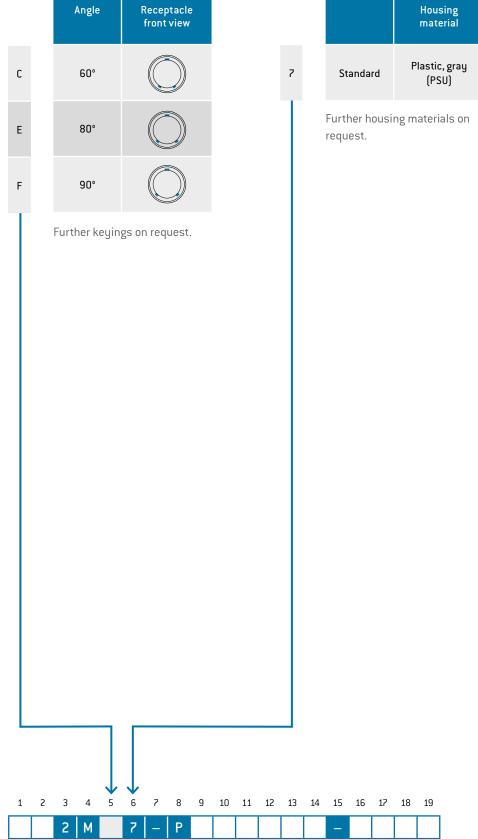


<sup>&</sup>lt;sup>1</sup> Depending on the insert.

#### **KEYINGS**

#### HOUSING MATERIAL



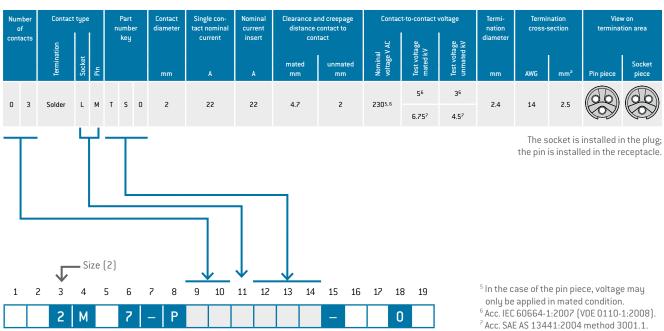


#### **CONTACT INSERTS**



Nun c cont	f	Contact t			Par	t num key	ber	Contact style	Contact diameter	Single con- tact nominal current <sup>1</sup>	Nominal current insert	Clearance and creepage dis- tance contact to contact	Test voltage <sup>2</sup>	Nominal voltage <sup>4</sup>	Termi- nation diameter		nation section	Viev terminat	v on iion area				
		Termination	Socket	Pin					mm	A	A	mm	kVeff	kVms	mm	AWG	mm²	Pin piece	Socket piece				
		Solder	L	М	P P	N H	0			15	15	1.6			1.4	18 20	1 0.5						
0	4	Print straight <sup>3</sup>	Q		P	0	0	0	1.3	12	12	2	3	0.9	0.7	-	-						
		Angled <sup>3</sup>			F	G	0	A		7.5	3.75	0.5			0.8 0.85	- 22	0.38						
1	6	Solder	L	М	F	D	0	0	0.7				1.6	0.5	0.65	26	0.15	(66,00)					
		Print straight <sup>3</sup> Angled <sup>3</sup>	Q		F	0	0	A		6	3	0.7			0.7 0.6	_	-						
		Solder	L	М	F	G	0			7.5	3.4	0.5			0.85	22	0.38	ADDA	600a				
1	9	Print straight <sup>3</sup>			F	D	0	0	0.7	0.7	0.7	0.7	0.7	6	2.7	0.7	1.35	0.4	0.65 0.7	26 -	0.15		((65539))
		Angled <sup>3</sup>	Q		F	0	0	A							0.6	-	-						
2	6	Solder	L	М	С	С	0	0		4	1.6	0.5	1.35	0.4	0.45	28	0.08						
2	ь	Print straight <sup>3</sup> Angled <sup>3</sup>	Q		С	0	0	Α	0.5	0.0		0.5 1.35		U.4	0.5 0.5	-	-						
	<sup>1</sup> Derating factor, see page 105. <sup>2</sup> SAE AS 13441:2004 method 3001.1.																						
		T S	ize	(2)					_		_	$\downarrow$			diamet	er print s	straight/	3. Termina print angle					
1	2	2 3 4		5	6	7	8	9 10	0 11	12 13	14 15	16 17 1	18 19			acle sty		at NN (sea	levelì				
		2 M			7	-	Р						0		acc. to	SAE AS 1	3441:20	004 metho page 106.					

#### SPEZIAL-CONTACT INSERT



Acc. SAE AS 13441:2004 method 3001.1

# CONTACT INSERTS STYLE A5



C	nber of tacts	Contact	type		Par	t nun key		Contact diameter	Single con- tact nominal current <sup>1</sup>	Nominal current insert	Clearance and creepage distance contact	Test voltage <sup>2</sup>	Nominal voltage <sup>3</sup>	Termination diameter		nation section		w on tion area
		Termination	Socket	Pin					A	A	to contact	kVeff	kVmc		AWG	mm²	Din nioso	Socket
1	6	Solder	L		F	G	0	mm 0.7	7.5	3.8	mm 0.5	1.35	kVms 0.4	mm 0.85	22	0.38	Pin piece	piece
			ι,	,														
				L		L												
1	2	$\mathbf{\Psi}$	Size 1	(2) 5	6	7	8	9 10	11 12	13 14	15 16 1	.7 18 1	9	<sup>1</sup> Derating	g factor, 13441:2	see page 004 met	e <u>105</u> . hod 3001.	1.
A	5		и I	C	7	_		J 10	- 11 16	15 17				3 Max. op acc. to S	erating \ SAE AS 1	oltage a 3441:20	t NN (sea 04 metho	level) d 3001.1.

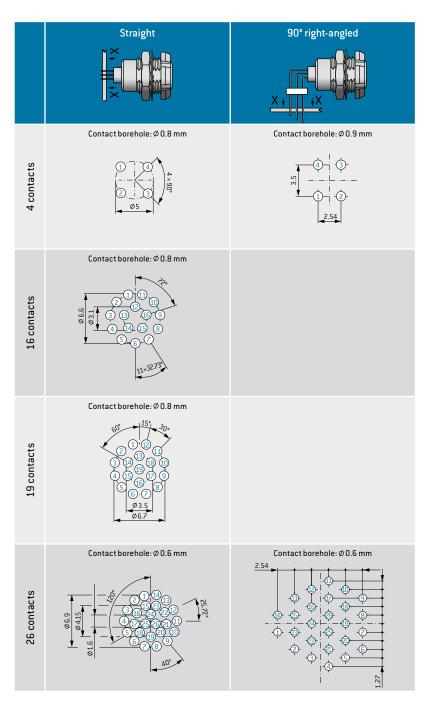
Further information on page  $\underline{106}$ .

# PLASTIC HOUSING SIZE 2

#### **PCB LAYOUTS**



For PCB contacts (Size 2).



All specifications are only valid for socket inserts.

Pin inserts on request. Further PCB layouts upon request.

# RIGHT-ANGLED PCB CONTACTS IN THE RECEPTACLE



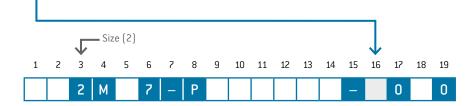
A



#### TECHNICAL DATA

• PCB layouts, see page <u>63.</u>

Contact diameter	Termination diameter
mm	mm
0.5	0.5
0.7	0.6
1.3	0.8



# FOR YOUR NOTES

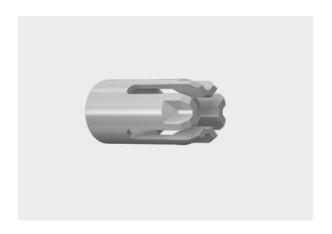
### CABLE COLLET SYSTEM

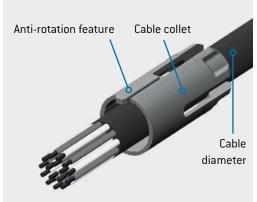
For plug parts.

5 4

7 4



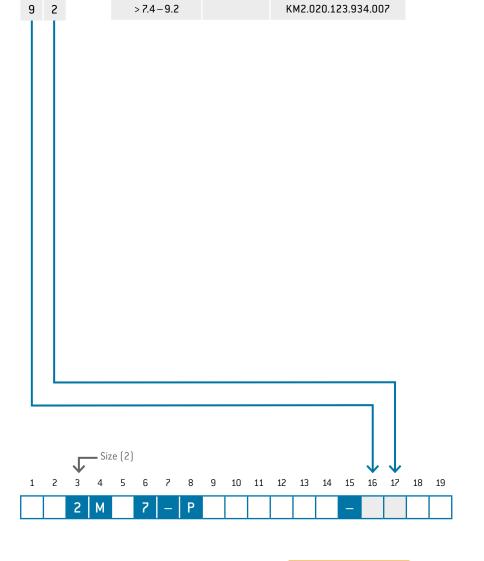




Cable diameter	Material	Part number						
mm								
> 3.2-5.4		KM2.020.121.934.007						
> 5.4 – 7.4	PSU	KM2.020.122.934.007						
> 7.4 – 9.2		KM2.020.123.934.007						

**APPLICATION:** For all plug parts.

**USE**: Cable collet for strain relief.



# PLASTIC HOUSING SIZE 2

### **COLOR KEYINGS**



**Color keying of the front nut** only for receptacles G4 and G5. **Color keying of the back nut** only for straight plug S1.

The color keying for plug style 4 is based on the cable bend relief.

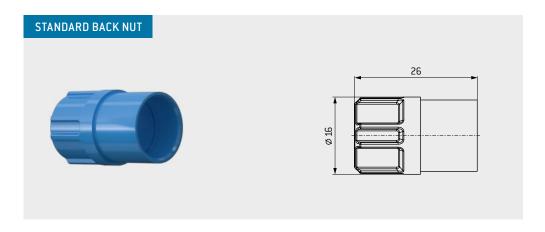


	Color	Similar RAL systems		Material	
		Design	Classic		
2	Red	030 40 40	3002		
3	White	000 90 00	9003		
4	Yellow	095 80 70	1016	Plastic (PSU)	
5	Green	170 60 50	6032		
6	Blue	250 40 40	5019		0
7	Gray	000 55 00	7045	Plastic	0
8	Black	000 25 00	9004	(PSU/PEI)	0
	2 2 4	5 6 7	2 0 40 44	42 42 44	45 45 47 40 49
1	2 3 4	5 6 7	9 10 11	12 13 14	15 16 17 18 19

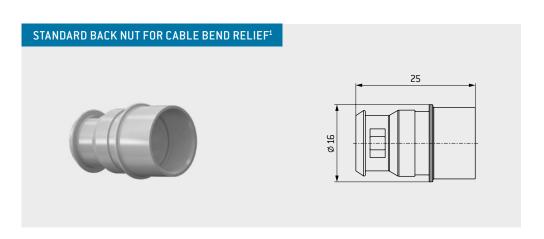
#### **DEFINITION OF THE BACK NUTS**

Applicable to all straight plug parts.





Part number	Material	Color	Similar RAL systems	
			Design	Classic
KM2.020.111.934.002	PSU	Red	030 40 40	3002
KM2.020.111.934.003		White	000 90 00	9003
KM2.020.111.934.004		Yellow	095 80 70	1016
KM2.020.111.934.005		Green	170 60 50	6032
KM2.020.111.934.006		Blue	250 40 40	5019
KM2.020.111.934.007		Gray	000 55 00	7045
KM2.020.111.934.008		Black	000 25 00	9004



Part number	Material	Color	Similar RAL systems	
			Design	Classic
KM2.026.112.934.007	PSU	Gray	000 55 00	7045

68

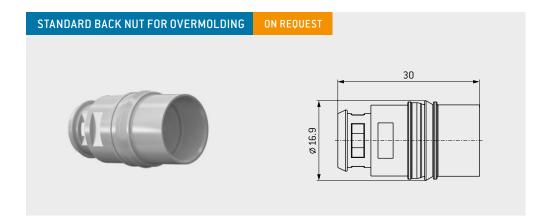
<sup>&</sup>lt;sup>1</sup> Cable bend reliefs have to be ordered separately (see page <u>70</u>).

# PLASTIC HOUSING SIZE 2

### DEFINITION OF THE BACK NUTS

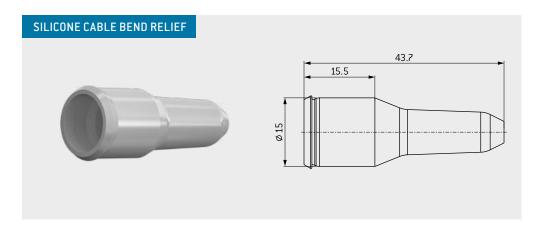
Applicable to all straight plug parts.





#### SILICONE CABLE BEND RELIEF





#### TEMPERATURE RANGE

Silicone:  $-50\,^{\circ}\text{C}$  up to  $+200\,^{\circ}\text{C}$ , short-term up to  $+230\,^{\circ}\text{C}$  Autoclaveable

#### COLORS

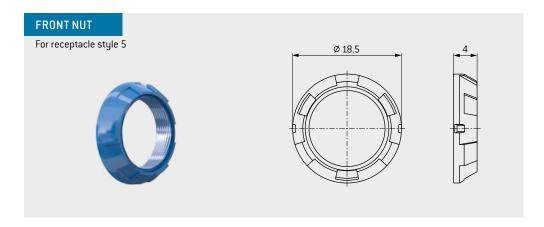
Part number	Cable jacket (Ø outside)		Color code	Color	RAL no. <sup>1</sup> (similar) Classic
	11111.	IIIdA.			5.2.55.5
KM2.023965.032	3.2	4.7	207	Gray	7000
KM2.023965.047	4.7	6.2	208	Black	9005
KM2.023965.062	6.2	7.7			
KM2.023965.077	7.7	9.2			
<u></u>					

The silicone cable bend reliefs must always be ordered separately.

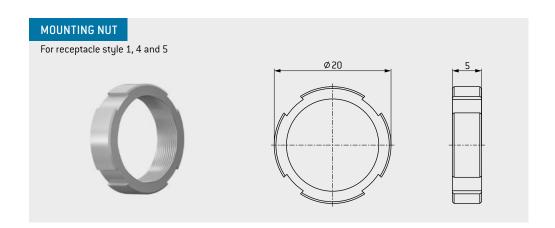
70

<sup>&</sup>lt;sup>1</sup> Because of differing basic materials, the colors may differ slightly from RAL numbers.

# NUTS



Part number	Material	Color	Similar RAL system Design
KM2.311.002.934.002	PSU	Red	030 40 40
KM2.311.002.934.003		White	000 90 00
KM2.311.002.934.004		Yellow	095 80 70
KM2.311.002.934.005		Green	170 60 50
KM2.311.002.934.006		Blue	250 40 40
KM2.311.002.934.007		Gray	000 55 00
KM2.311.002.934.008		Black	000 25 00



Part number	Material	Color	Similar RAL systems	
			Design	Classic
KM2.311.001.933.007	PEI	Gray	000 55 00	7045



ODU MEDI-SNAP



# ODU MEDI-SNAP® WITH METAL HOUSING

Summary	74
Styles	<u>76</u>
Keyings	80
Contact inserts and PCB layouts	81
Cable collet system	86
Accessories	87

## SUMMARY ODU MEDI-SNAP® METAL HOUSING

The ODU MEDI-SNAP with metal housing in size 1 is keyed by pin and groove. These circular connectors can have a variety of configurations: numerous styles of connectors, receptacles and in-line receptacles as well as various termination types, contact inserts and color keyings.

- Compatible with plastic finish
- · Robust housing finish
- · Keying over pin and groove
- 7 color codings
- 3 mechanical keyings
- 2-14 contacts
- 3 termination types
- Contacts for solder, crimp and PCB termination
- A selection of numerous connectors as well as receptacles and in-line receptacles
- IP 50 and IP 64 available in mated condition
- 2,000 mating cycles and more

#### NOTE

The ODU MEDI-SNAP Break-Away connector A5 in size 1 is not generally mateable on metal receptacles.







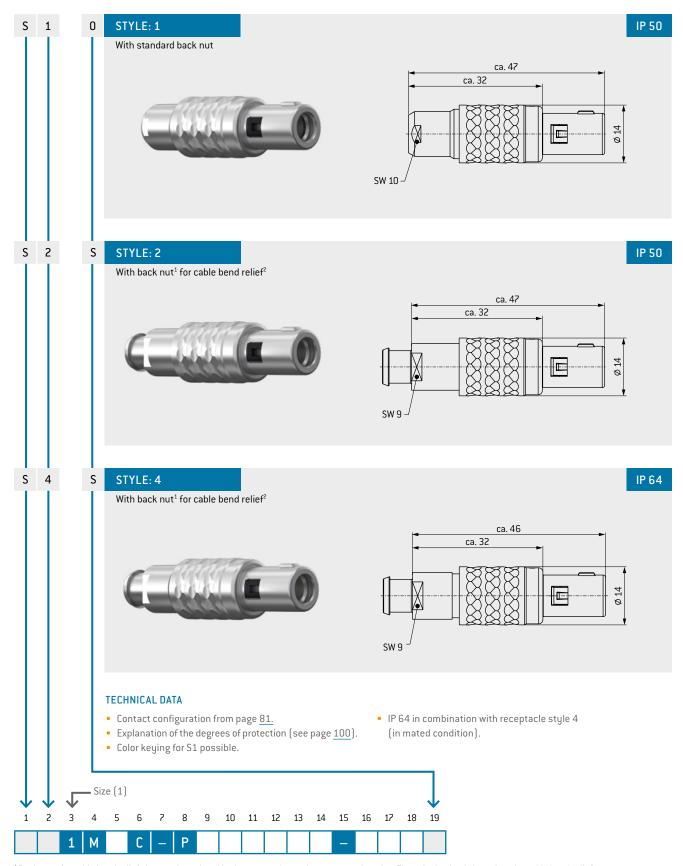
<sup>&</sup>lt;sup>1</sup>IP 68 in reference to the tightness of the end device in unmated condition.

For assembly instructions, please refer to our website: www.odu-usa.com/downloads

## STRAIGHT PLUG

#### Push-Pull styles.





<sup>&</sup>lt;sup>1</sup>Back nuts for cable bend reliefs have to be ordered in the same color as the connector housing. The color keying is based on the cable bend relief.

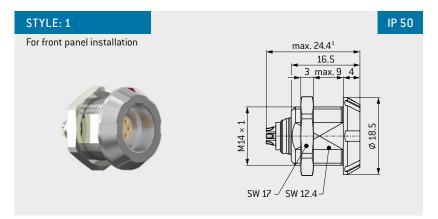
 $<sup>^2</sup>$  Cable bend reliefs have to be ordered separately (see page  $\underline{90}).$ 

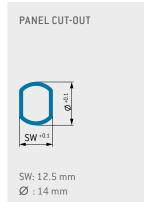
# **METAL HOUSING**

### **RECEPTACLE**





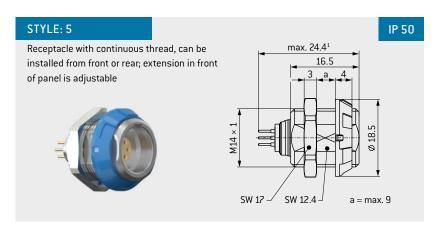


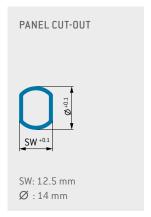


#### **TECHNICAL DATA**

- Contact inserts and PCB layouts (see page <u>81</u>).
- Explanation of the degrees of protection (see page  $\underline{100}$ ).
- Anti-rotation feature.
- IP 50 in reference to the tightness of the end device.

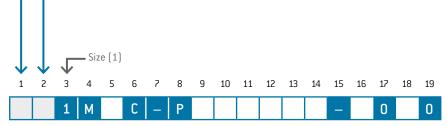






#### TECHNICAL DATA

- Contact inserts and PCB layouts (see page <u>81</u>).
- Explanation of the degrees of protection (see page 100).
- IP 50 in reference to the tightness of the end device.
- Anti-rotation feature.
- · With color keying.
- Right-angled PCB contact possible (see page <u>84</u>).



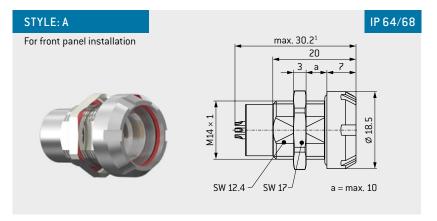
<sup>&</sup>lt;sup>1</sup> Depending on the insert.

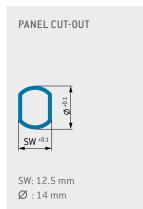
## **RECEPTACLE**





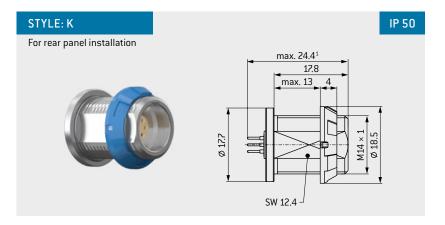
G K

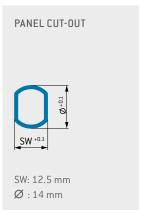




#### **TECHNICAL DATA**

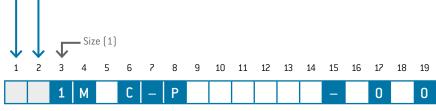
- Contact inserts and PCB layouts (see page <u>81</u>).
- Explanation of the degrees of protection (see page  $\underline{100}$ ).
- IP 64 in combination with connector style 4 in mated condition (page 76).
- IP 68 in reference to the tightness of the end device in unmated condition.
- Anti-rotation feature.





#### TECHNICAL DATA

- Contact inserts and PCB layouts (see page 81).
- Explanation of the degrees of protection (see page 100).
- IP 50 in reference to the tightness of the end device.
- Anti-rotation feature.
- With color keying.
- Right-angled PCB contact possible (see page <u>84</u>).

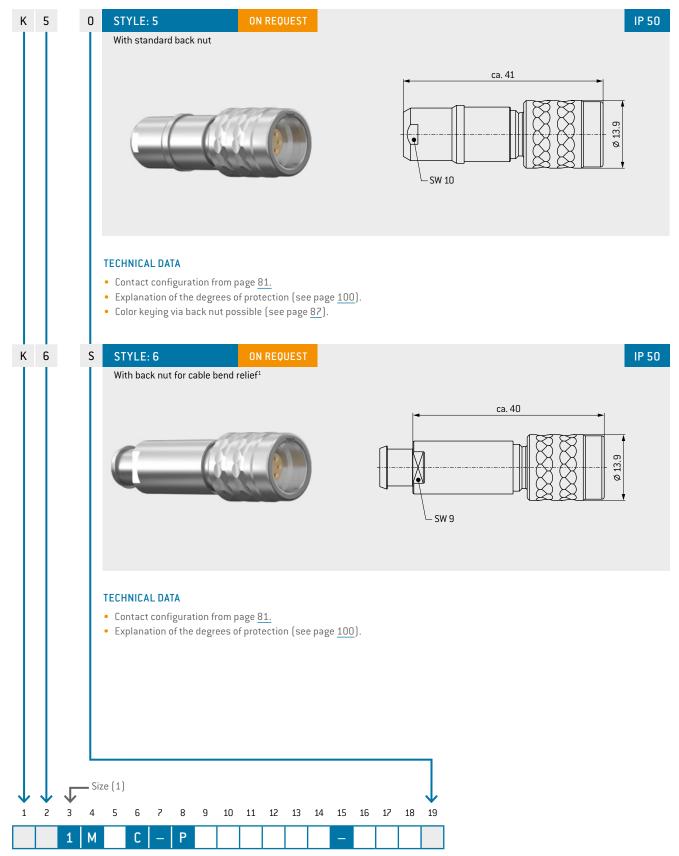


<sup>&</sup>lt;sup>1</sup> Depending on the insert.

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## IN-LINE RECEPTACLE



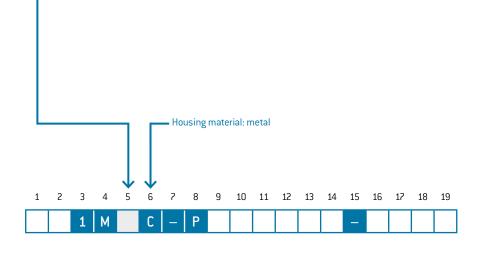


<sup>&</sup>lt;sup>1</sup> Cable bend reliefs have to be ordered separately (see page 90).

# **KEYINGS**



	Angle	Receptacle front view
0	0°	
A	40°	
С	60°	
T		



# METAL HOUSIN

# **CONTACT INSERTS**

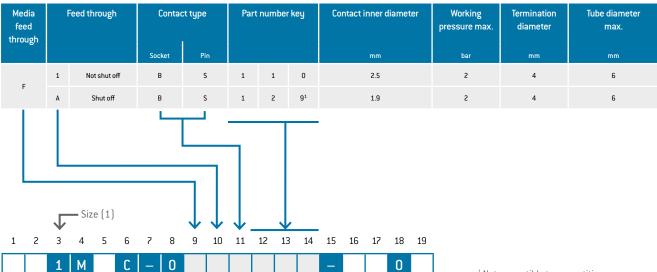


Num o cont	f	Contact t	ype		Par	t num key	ber	Contact style <sup>1</sup>	Contact diameter	Single con- tact nominal current <sup>2</sup>	Nominal current insert	Clearance and creepage distance contact	Test voltage <sup>3</sup>	Nominal voltage <sup>6</sup>	Termi- nation diameter		ination section		w on tion area
		Fermination	Socket	Pin						Α	A	to contact	kVeff	la/or o		AWG	mm²	Pin piece	Socket
			01	-	Р	N	0		mm	15	15	mm 1	1.6	kVms 0.5	mm 1.4	18	1	riii piece	piece
0	2	Solder	L	М	Р	Н	0	0	4.2						1.1	20	0.5		
0	2	Print straight <sup>5</sup>	Q		Р	0	0		1.3	12	12	1.3	1.9	0.6	0.7	-	-		(Ŏ)
		Angled <sup>5</sup>			Р	N	97	Α		15	15	0.9	1.6	0.5	0.8 1.4	- 18	- 1		•
		Solder	L	М	P	Н	97	0		15	15	0.5	1.0	0.5	1.1	20	0.5		
0	3	Print straight <sup>5</sup>	Q		Р	0	97		1.3	12	12	1.2	1.9	0.6	0.7	-	-		
		Angled <sup>5</sup>	u					Α							0.8	-	-		
		Solder	L	М	J	H G	0			10 7.5	10 7.5	0.9 1.2	1.6 1.9	0.5 0.6	1.1 0.85	20 22	0.5 0.38	4-6	4-6
_					J	Н	0	0		10	10	0.9	1.6	0.5	-	20-24	0.5-0.25	00	(O)
0	4	Crimp <sup>4</sup>	N	Р	J	G	0		0.9						-	22-26	0.38-0.15		
		Print straight <sup>5</sup>	Q		J	0	0			7.5	7.5	1.2	1.9	0.6	0.7	-	-		
		Angled <sup>5</sup>			J	Н	0	A		10	7.5	0.5	1.35	0.4	0.6	20	0.5		
		Solder	L	М	J	G	0			7.5	5.6	0.8	1.6	0.5	0.85	22	0.38	200	
0	5	Crimp <sup>4</sup>	N	Р	J	Н	0	0	0.9	10	7.5	0.5	1.35	0.4	-	20-24	0.5-0.25	(6°0)	
					J	G	0			7 [	EC	0.0	1.0	0.5	0.7	22–26	0.38-0.15		
		Print straight <sup>5</sup> Angled <sup>5</sup>	Q		J	0	0	Α		7.5	5.6	0.8	1.6	0.5	0.6	_	_		
					F	G	0			7.5	5.6	0.65	1.35	0.4	0.85	22	0.38		
		Solder	L	М	F	D	0			6	4.5	0.85	1.6	0.5	0.65	26	0.15		1
0	6	Crimp <sup>4</sup>	N	Р	F F	G D	0	0	0.7	7.5	5.6	0.65	1.35	0.4	-	22–26 24–26	0.38-0.15 0.25-0.15		
		Print straight <sup>5</sup>								6	4.5	0.85	1.6	0.5	0.5	-	-		
		Angled <sup>5</sup>	Q		F	0	0	Α							0.6	-	-		
		Solder	L	М	F	G	0			7.5	4.9	0.65	1.35	0.4	0.85	22	0.38		
					F F	D G	0	0		6 7.5	3.9 4.9	0.85 0.65	1.6 1.35	0.5 0.4	0.65	26 22–26	0.15 0.38-0.15	690	
0	7	Crimp <sup>4</sup>	N	Р	F	D	0		0.7						-	24-26	0.25-0.15		
		Print straight <sup>5</sup>	Q		F	0	0			6	3.9	0.85	1.6	0.5	0.5	-	-		
		Angled <sup>5</sup>			F	G	0	Α		7.5	4.9	0.4	1.2	0.4	0.6 0.85	- 22	0.38		
		Solder	L	М	F	D	0			6	3.9	0.6	1.6	0.5	0.65	26	0.15	20	
0	8	Crimp <sup>4</sup>	N	Р	F	G	0	0	0.7	7.5	4.9	0.4	1.2	0.4	-	22-26	0.38-0.15		
		Print straight <sup>5</sup>			F	D	0			6	3.9	0.6	1.6	0.5	0.5	24–26	0.25-0.15		
		Angled <sup>5</sup>	Q		F	0	0	Α		Ü	3.3	0.0	1.0	0.5	0.6	-	-		
		Solder	L	М	С	D	0			6	3.9	0.45	1.2		0.65	26	0.15		
0	9				С	С	0	0	0.5	4	2.6	0.65	1.35	0.4	0.45 0.5	28	0.08		
		Print straight <sup>5</sup> Angled <sup>5</sup>	Q		С	0	0	Α		4	2.0	0.05	1.55		0.5	_	_		
		Solder	L	М	С	D	0			6	3.3	0.3	0.75	0.25	0.65	26	0.15	(20)	1
1	0		_		С	С	0	0	0.5		2.2	0.5	4.25	0.4	0.45	28	0.08		
		Print straight <sup>5</sup> Angled <sup>5</sup>	Q		С	0	0	Α		4	2.2	0.5	1.35	0.4	0.5 0.5	_	_		
		Solder	L	М	С	D	97			6	3.3	0.4			0.65	26	0.15		
1	2		_	141	С	С	9²	0	0.5				1.2	0.4	0.45	28	0.08		
		Print straight <sup>5</sup> Angled <sup>5</sup>	Q		С	0	97	A		4	2.2	0.5			0.5 0.5	-	-		
		_		.,	С	D	0			6	3	0.3	0.75	0.25	0.65	26	0.15	2-6	1-6
1	4	Solder	L	М	С	С	0	0	0.5						0.45	28	0.08	6260	600
-		Print straight <sup>5</sup> Angled <sup>5</sup>	Q		С	0	0			4	2	0.5	1.2	0.4	0.5 0.5	-	-		
		Angled	т	Т				î							0.5	-	_	_	_
			iize	(1)		_									and GK <sup>2</sup> Deratir <sup>3</sup> SAE AS <sup>4</sup> Tools for	i. ng factor 13441:7 or crimpi sions for	, see pagi 2004 met ng and ac	hod 3001 djustment tool, see	.1.
1	2	2 3 4		5	6	7	8	9 10	) 11	12 13 1	4 15	16 17 1	18 19		6 Max. or	perating	voltage a	<u>s</u> . it NN (sea	level)
Τ	-	4		J	U	ľ	O	11 ق	, 11	15 13	r <del>-1</del> 12	10 IL .	19		acc. to	SAE AS 1	3441:20	04 metho	
															Furthe				

## MEDIA FEED THROUGH







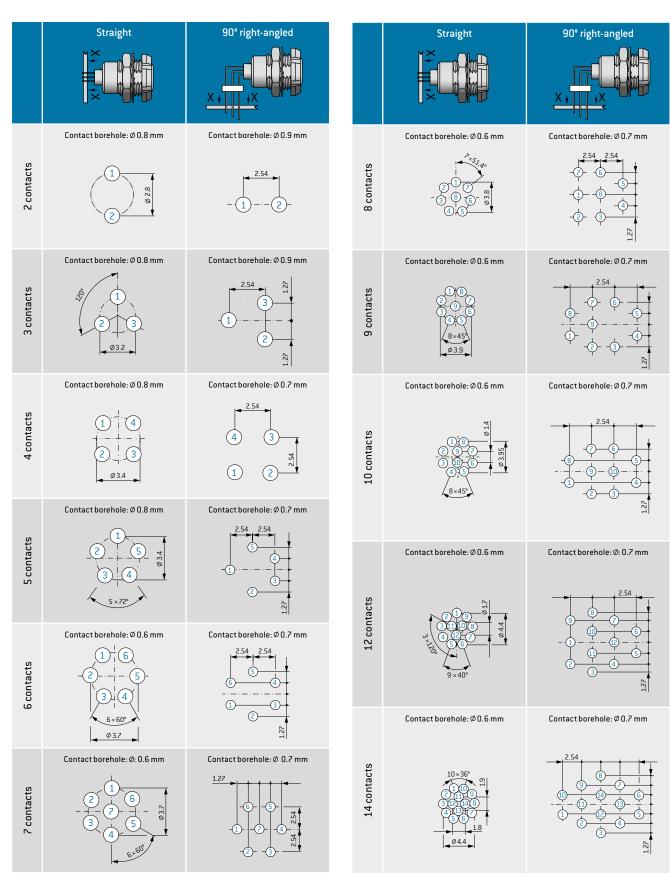
<sup>1</sup> Not compatible to competition.

# METAL HOUSING

## **PCB LAYOUTS**







All specifications are only valid for socket inserts. Pin inserts on request. Further PCB layouts upon request.

# RIGHT-ANGLED PCB CONTACTS IN THE RECEPTACLE



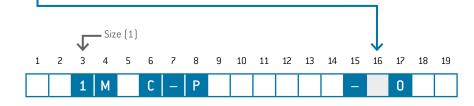
Α



#### Technical Data

• PCB layouts, see page <u>83</u>.

Contact diameter	Termination diameter
mm	mm
0.5	0.5
0.7	0.6
0.9	0.6
1.3	0.8



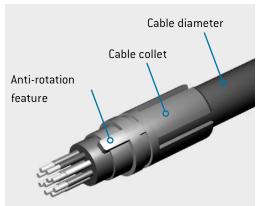
# FOR YOUR NOTES

# CABLE COLLET SYSTEM

For plugs and in-line receptacles.



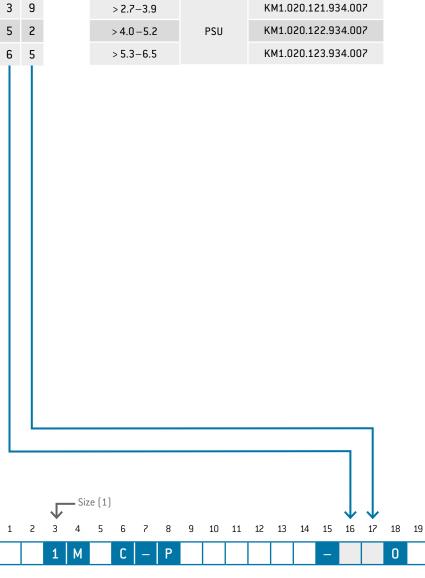




Cable diameter	Material	Part number
mm		
> 2.7–3.9		KM1.020.121.934.007
> 4.0 – 5.2	PSU	KM1.020.122.934.007

**APPLICATION:** For all plugs and in-line receptacles.

**USE**: Cable collet for strain relief.



# METAL HOUSIN

## **COLOR KEYINGS**



**Color keying of the front nut** only for receptacles G5 and GK. **Color keying of the back nut** only for straight plug S1 and in-line receptacle K5.

Back nuts for cable bend reliefs must be ordered in the same color as the connector housing. The color keying here is based on the cable bend relief.

 $\operatorname{\textbf{Code}}\nolimits$  C (brass chromate) always for straight plug S2 and receptacles G1 and GA.

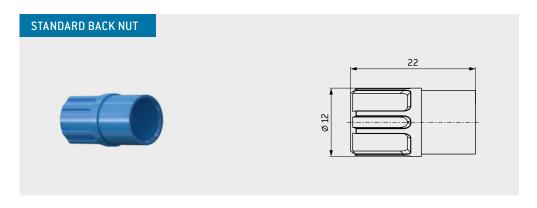


	Color	Similar RA	Material	
		Design	Classic	
2	Red	030 40 40	3002	
3	White	000 90 00	9003	
4	Yellow	095 80 70	1016	Plastic
5	Green	170 60 50	6032	(PSU)
6	Blue	250 40 40	5019	
7	Gray	000 55 00	7045	
8	Black	000 25 00	9004	Plastic (PSU/PEI)
С	Chrome matt	-	-	Brass

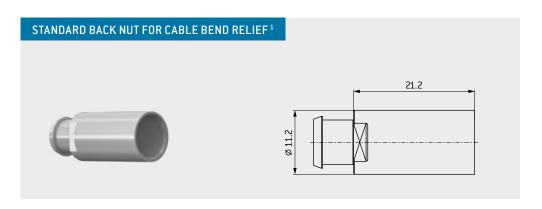
## **DEFINITION OF THE BACK NUTS**

Applicable to all straight plugs as well as in-line receptacles.





Part number	Material	Color	Similar RA	L systems
			Design	Classic
KM1.020.111.934.002		Red	030 40 40	3002
KM1.020.111.934.003		White	000 90 00	9003
KM1.020.111.934.004		Yellow	095 80 70	1016
KM1.020.111.934.005	PSU	Green	170 60 50	6032
KM1.020.111.934.006		Blue	250 40 40	5019
KM1.020.111.934.007		Gray	000 55 00	7045
KM1.020.111.933.008	PEI	Black	000 25 00	9004
KM1.020.111.315.000	Brass	Chrome matt	-	-



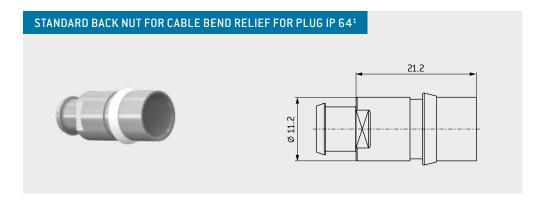
Part number	Material	Color	Similar RA	L systems
			Design	Classic
KM1.020.113.934.007	PSU <sup>2</sup>	Gray	000 55 00	7045
KM1.020.113.933.008	PEI	Black	000 25 00	9004
KM1.020.113.315.000	Brass	Chrome matt	-	-

<sup>&</sup>lt;sup>1</sup> Silicone cable bend reliefs have to be ordered separately (see page <u>90</u>). <sup>2</sup> Additional colors on request.

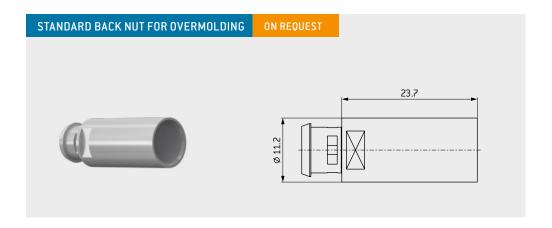
## **DEFINITION OF THE BACK NUTS**

Applicable to all straight plugs as well as in-line receptacles.





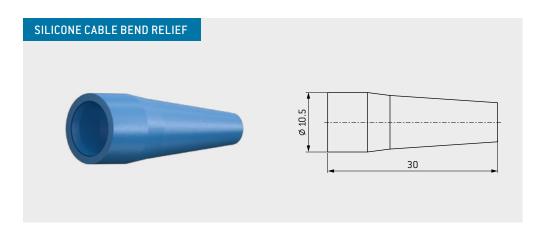
Part number	Material	Color	Similar RA	L systems
			Design	Classic
KM1.026.113.934.107	PSU <sup>2</sup>	Gray	000 55 00	7045
KM1.026.113.933.108	PEI	Black	000 25 00	9004
KM1.026.113.315.000	Brass	Chrome matt	-	_



<sup>&</sup>lt;sup>1</sup> Silicone cable bend reliefs have to be ordered separately (see page <u>90</u>). <sup>2</sup> Additional colors on request.

## SILICONE CABLE BEND RELIEF





#### TEMPERATURE RANGE

Silicone:  $-50\,^{\circ}\text{C}$  up to  $+200\,^{\circ}\text{C}$ , short-term up to  $+230\,^{\circ}\text{C}$  Autoclaveable

#### **COLORS**

Part number	Cable jacket (Ø outside)		Color code	Color	RAL-Nr. <sup>1</sup> (similar)
	min.	max.			Classic
701.023965.025	2.5	3	202	Red	3020
701.023965.030	3	3.5	203	White	9010
701.023965.035	3.5	4	204	Yellow	1016
101.023303.033	3.3	7	205	Green	6029
701.023965.040	4	5	206	Blue	5002
701.023965.050	5	6	207	Gray	7005
701.023965.060	6	6.5	208	Black	9005

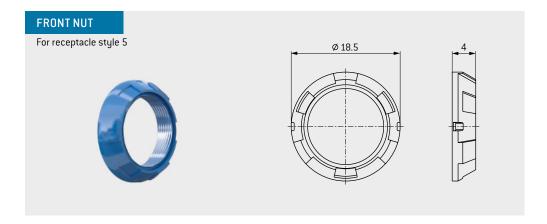
The silicone cable bend reliefs must always be ordered separately.

90

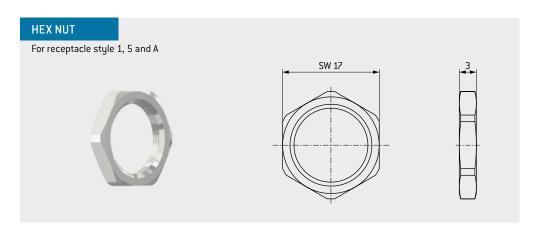
 $<sup>^{\</sup>rm 1}$  Because of differing basic materials, the colors may differ slightly from RAL numbers.

# NUTS





Part number	Material	Color	Similar RAL system Design
KM1.311.002.934.002		Red	030 40 40
KM1.311.002.934.003		White	000 90 00
KM1.311.002.934.004	PSU	Yellow	095 80 70
KM1.311.002.934.005	F30	Green	170 60 50
KM1.311.002.934.006		Blue	250 40 40
KM1.311.002.934.007		Gray	000 55 00
KM1.311.002.933.008	PEI	Black	000 25 00



Part number	Material
021.310.115.304.000	Nickel-plated brass



ODU MEDI-SNAP®



# TOOLS

The following pages contain tools and wrenches to ensure that your ODU connectors function flawlessly.

# CRIMPING TOOLS / ASSEMBLY TOOLS





## PART NUMBER CRIMPING TOOL 080.000.051.000.000

Part number positioner, see table.

#### PROCESSING TOOL FOR CRIMP CONTACTS

Digital adjustment, multiposition

Size	Number of con- tacts	Contact diameter		nation section	Adjust- ment dim.	Positioner	Positionir	ng setting	Removal tool
		mm	AWG	mm²	mm		Pin	Socket	
	6 to 8	0.7	24-26	0.25-0.15	0.67	080.000.051.109.000	9	3	087.7CC.070.001.000
1	6100	U.r	22–26	0.38-0.15	0.67	080.000.051.109.000	9	3	087.7CC.070.001.000
1	4 to 5	0.9	22–26	0.38-0.15	0.67	080.000.051.109.000	8	2	087.7CC.090.001.000
	4 (0 5	0.9	20-24	0.50-0.25	0.67	080.000.051.109.000	8	2	087.7CC.090.001.000

# CRIMPING TOOLS / ASSEMBLY TOOLS





## PART NUMBER CRIMPING TOOL 080.000.037.000.000

Part number positioner, see table.

#### PROCESSING TOOL FOR CRIMP CONTACTS

Mil approved, single position

Size	Number of con- tacts	Contact diameter	Termination cross-section		Posit	Selector setting		Removal tool	
	tucts	mm	AWG	mm²	Pin	Socket	Pin	Socket	
	6 to 8	0.7	22–26	0.38-0.15	081.KM1.001.948.037	081.KM1.001.948.037	4	4	087.7CC.070.001.000
1	0 10 0	0.7	24-26	0.25-0.15	081.KM1.001.948.037	081.KM1.001.948.037	4	4	087.7CC.070.001.000
1	4. 5	0.9	20-24	0.50-0.25	081.704.001.849.037	081.KM1.001.949.037	7/6/51	7/6/51	087.7CC.090.001.000
	4 to 5	0.9	22–26	0.38-0.15	081.704.001.849.037	081.KM1.001.949.037	4	4	087.7CC.090.001.000

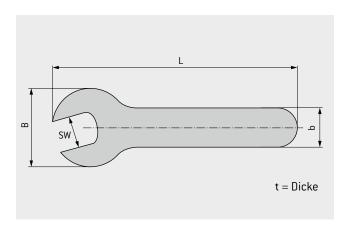
 $<sup>^{\</sup>rm 1}$  For AWG 20 position 7/for AWG 22 position 6/for AWG 24 position 5.

## SPANNER WRENCH SIZE 1

## SPANNER WRENCH SIZE 2



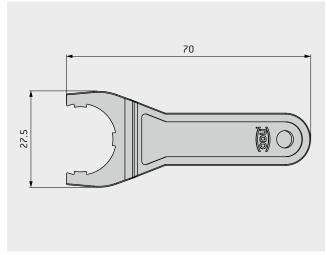
Part number		Di	imensions		
	SW	t	В	L	b
598.700.001.008.000	17	3	35.5	145	15



Tightening torque of the hex nut receptacle (styles 1/4/5/6/A): 1 Nm  $\,$ 

#### PART NUMBER KM2.098.002.923.008

For slotted mounting nuts receptacle styles 1, 4, 5



# BOX SPANNER FOR RECEPTACLE FRONT NUTS

Part number	Size	Material front nut
KM1.098.001.923.008	1	Plastic
KM1.098.002.902.000	1	Metal
KM2.098.001.923.008	2	Plastic



## REMOVAL TOOLS FOR CRIMP-CLIP-CONTACTS





Part number	Contact Ø
	mm
087.7CC.070.001.000	0.7
087.7CC.090.001.000	0.9

# NOTE ON ADHESIVE !

Recommended adhesive for the back nut Scotch-Weld™, DP 190 (gray) ODU PART NUMBER: 890.204.000.030.025

Recommended cleaning agent: isopropyl alcohol

Caution! Cracks may later appear with the use of unauthorized adhesives and cleaning agents.

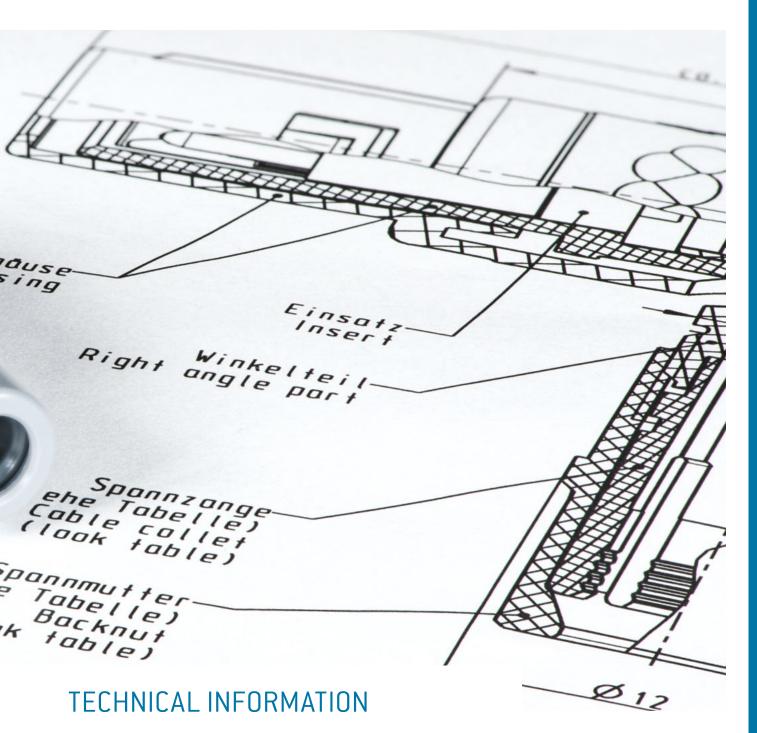
For assembly instructions, please refer to our website: www.odu-usa.com/downloads



(sieh)

Chnical Data:

ODU MEDI-SNAP



ODU connectors ensure perfect and reliable transmission of power, signal, data and other media in a wide variety of applications.

Further information can be found on the following pages.

# INTERNATIONAL PROTECTION CLASSES

i

Acc. IEC 60529:2013 (VDE 0470-1:2014).

	Code letters		First code number			econd code nu		
(Inte	rnational Protectio		rees of protection against access to dous parts respectively against solid	(Degrees of protection against water)				
_	IP foreign objects)		5					
Code number			ess to hazardous parts / ess of solid foreign objects	Code number	Pro		st harmful effects gress of water	
0	No protection		No protection against contact / No protection against solid foreign objects	0	No protection against water		No protection against water	
1	Protection against large foreign objects		Protection against contact with the back of the hand / Protection against solid foreign objects Ø ≥ 50 mm	1	Protection against dripping water		Protection against vertically falling waterdrops	
2	Protection against medium-sized foreign objects		Protection against contact with the fingers / Protection against solid foreign objects $\emptyset \ge 12.5$ mm	2	Protection against angular dripping water (from angles)		Protection against waterdrops falling at an angle (any angle up to 15° of the vertical)	
3	Protection against small foreign objects		Protection against contact with tools/Protection against solid foreign objects Ø ≥ 2.5 mm	3	Protection against spray water		Protection against spray water (any angle up to 60° of the vertical)	
4	Protection against granular foreign objects		Protection against contact with a wire / Protection against solid foreign objects Ø ≥ 1.0 mm	4	Protection against splashing water		Protection against splashing water from any direction	
5	Dustproof		Protection against contact with a wire/Protection against uncontrolled ingress of dust	5	Protection against water jet		Protection against water jet from any direction	
6	Dustproof		Protection against contact with a wire/Complete protection against ingress of dust	6	Protection against power- ful water jet		Protection against powerful water jet from all directions	
				7	Protection against the effects of temporary immersion in water		Protection against ingress of water negatively impacting the proper function by temporary submersion into water	
				8	Protection against the effects of continuous immersion in water		Protection against ingress of quantities of water negatively impacting the proper function by continuous submersion into water	
				9	Protection against high pressure water jet featuring high tempera- tures	↑ <b>1 1 1 1 1 1 1 1 1 1</b>	Protection against water from all directions characterized by high pressure and high temperatures	

# FOR YOUR NOTES



TECHNICAL INFORMATION

## HOUSING MATERIALS/SURFACES



Component	Material designation	Surface
Housing	PSU¹/PEI¹/Brass	
Back nut Cable collet Front nut Mounting nut	PSU <sup>1</sup> /PEI <sup>1</sup>	
Insulator	PEEK	
Hex nut	Brass	Ni
Contacts	Brass	Au

# INSULATOR MATERIALS (ROHS 2011/65/EU RECOGNIZED)

	Norm	Unit	PSU	PEI	PEEK
Flammability rating	UL 94		V-0/4.5	V-0/0.41	V-0/1.5
Operation temperature		°C	−50 to +170°	−50 to +170°	-50 to +250°
Dielectric strength	IEC 60243-1:2013 (VDE 0303-21:2014)	kV/mm	17	27/1.6 (in oil)	19
Comparative figure of the creep resistance CTI	IEC 60112: 2009 (VDE 0303-11:2010)		150	150	175
Water absorption	ASTM D 570:1998 / ISO 62:2008	%	0.3	0.25	0.1
Sterilization (autoclaving)	DIN EN 13060:2015	Quantity	~ 20	>200	> 200
Insulation resistance	IEC 60512-3-1:2002 (DIN EN 60512-3- 1:2003-01)	Ω			$> 1 \times 10^{12}  \Omega$

All values in the new condition.

## NOTE ON ADHESIVE



Recommended adhesive for the back nut Scotch-Weld™, DP 190 (gray)

ODU PART NUMBER: 890.204.000.030.025

Recommended cleaning agent: isopropyl alcohol

Caution! Cracks may later appear with the use of unauthorized adhesives and cleaning agents.

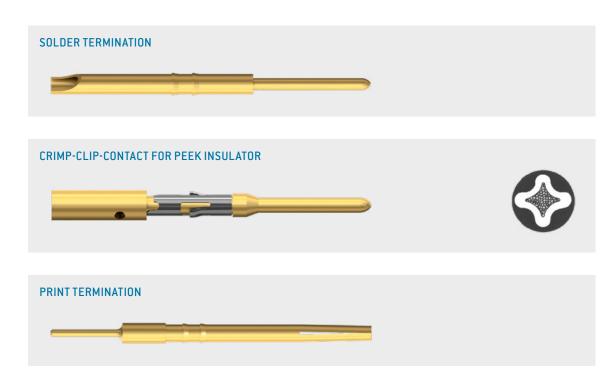
<sup>&</sup>lt;sup>1</sup> Corresponding to the version, either the material PSU or PEI is used for all plastic component parts (except insulator) of a complete plug, in-line receptacle or receptacle.

### TERMINATION TECHNOLOGIES



Insulators with pin contacts fit into the receptacle (or in-line receptacle) as well as into the plug. The same applies to insulators with socket contacts. In general, insulators with socket contacts are installed in the live part (to provide protection from accidental touch).

The means of mounting the contacts in the insulator is important on account of the termination technologies. Termination technologies for ODU MEDI-SNAP connectors include: soldering, crimping and PCB.



#### TERMINATION TECHNOLOGIES FOR TURNED CONTACTS

#### Solder termination

The contacts are mounted in the insulator before the single connectors are assembled. An insulator with pre-installed contacts is referred to as a contact insert.

#### **Crimp termination**

Here, the individual contact is connected to the individual wires via deformation in the termination area. Then the contacts are individually installed in the insulator. Accordingly, insulators and individual contacts — and not complete contact inserts — are supplied for the crimp termination. The contact processing for the production of connecting cables via crimping creates a secure, durable and corrosion-free contact. Cold compaction (crimping) compresses the conductor and contact material to the press points so as to form a gas-tight connection with tensile strength to fit the conductor material. 8-point deformation is generally used for turned crimp contacts.

#### **PCB** termination

This is only used in the receptacle if the receptacle is to be mounted directly on a printed circuit board (PCB). Further information is available upon request.

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# CONVERSIONS/AWG (AMERICAN WIRE GAUGE)



	Circular wire						
AWG	Diam		Cross-	Weight	Max.		
			section		resist- ance		
	Inch	mm	mm²	kg/km	Ω/km		
10 (1)	0.1019	2.590	5.26	46.77	3.45		
10 (37/26)	0.1150	2.921	4.74	42.10	4.13		
12 (1)	0.0808	2.050	3.31	29.41	5.45		
12 (19/25)	0.0930	2.362	3.08	27.36	6.14		
12 (37/28)	0.0910	2.311	2.97	26.45	6.36		
14 (1)	0.0641	1.630	2.08	18.51	8.79		
14 (19/27)	0.0730	1.854	1.94	17.23	9.94		
14 (37/30)	0.0735	1.867	2.08	18.870	10.50		
16 (1)	0.0508	1.290	1.31	11.625	13.94		
16 (19/29)	0.0590	1.499	1.23	10.928	15.70		
18 (1)	0.0403	1.020	0.823	7.316	22.18		
18 (19/30)	0.0052	1.321	0.963	8.564	20.40		
20 (1)	0.0320	0.813	0.519	4.613	35.10		
20 (7/28)	0.0390	0.991	0.563	5.003	34.10		
20 (19/32)	0.0420	1.067	0,616	5.473	32.00		
22 (1)	0.0253	0.643	0,324	2.883	57.70		
22 (7/30)	0.0288	0.732	0,324	2.965	54.80		
22 (19/34)	0.0330	0.838	0.382	3.395	51.80		
24 (1)	0.0201	0.511	0.205	1.820	91.20		
24 (7/32)	0.0250	0.635	0.227	2.016	86.00		
24 (19/36)	0.0270	0.686	0.241	2.145	83.30		
26 (1)	0.0159	0.404	0.128	1.139	147.00		
26 (7/34)	0.0200	0.508	0.141	1.251	140.00		
26 (19/38)	0.0220	0.559	0.154	1,370	131.00		
28 (1)	0.0126	0.320	0.0804	0.715	231.00		
28 (7/36)	0.0160	0.406	0.0889	0.790	224.00		
28 (19/40)	0.0170	0.432	0.0925	0.823	207.00		
30 (1)	0.0100	0.254	0.0507	0.450	374.00		
30 (7/38)	0.0130	0.330	0.0568	0.505	354.00		
30 (19/42)	0.0123	0.312	0.0720	0.622	310.00		
32 (1)	0.0080	0.203	0.0324	0.288	561.00		
32 (7/40)	0.0110	0.279	0.0341	0.303	597.10		
32 (19/44)	0.0100	0.254	0.0440	0.356	492.00		
34 (1)	0.0063	0.160	0.0201	0.179	951.00		
34 (7/42)	0.0070	0.180	0.0222	0.197	1,491.00		
36 (1)	0.0050	0.127	0.0127	0.1126	1,519.00		
36 (7/44)	0.0060	0.150	0.0142	0.1263	1,322.00		

The American Wire Gauge (AWG) is based on the principle that the cross-section of the wire changes by 26% from one gauge number to the next. The AWG numbers decrease as the wire diameter increases, while the AWG numbers increase as the wire diameter decreases. This only applies to solid wire.

However, stranded wire is predominately used in practice. This has the advantage of a longer service life under bending and vibration as well as greater flexibility in comparison with solid wire.

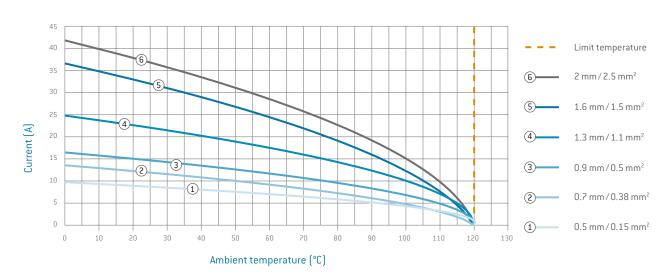
Stranded wires are made of multiple, smaller-gauge wires (higher AWG number). The stranded wire then receives the AWG numbers of a solid wire with the next closest cross-section to that of the stranded wire. In this case, the cross-section of the stranded wire refers to the sum of the copper cross-sections of the individual wires.

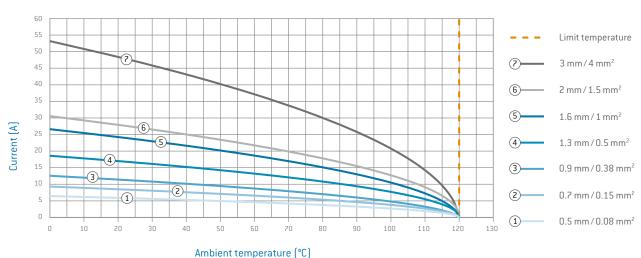
Accordingly, strands with the same AWG number but different numbers of wires differ in cross-section. For instance, an AWG 20 strand of 7 AWG 28 wires has a cross-section of 0.563 mm², while an AWG 20 strand of 19 AWG 32 wires has a cross-section of 0.616 mm².

Source: ASTM



Nominal single contact current load for pin / slotted socket (nominal diameter 0.5 mm – 3 mm)





#### UPPER LIMIT TEMPERATURE OF STANDARD CONTACTS: +120 °C

The wire cross-section shown in the legend was connected as test cable. In the case of multi-position connectors and cables, the heating is greater than it is with individual contacts. For that reason, it is calculated with a reduction factor.

For connectors, the reduction factors for multi-core cables pursuant to VDE 0298-4:2013 are applied. The reduction factor is factored in at 5 live wires and up.

#### **DERATING CURVE**

The corrected current-carrying capacity curve, derived from the base curve determined [0.8 x measured current]. It factors in manufacturing tolerances as well as uncertainties in temperature measurement and measurement arrangement. See derating measurement method.

#### RATED CURRENT (NOMINAL CURRENT)

The metrologically determined current which is permitted to flow continuously through all contacts at the same time and will increase the contact temperature by 45 Kelvin. The amperage is determined according to the derating measurement method [IEC 60512-5-2:2002 [DIN EN 60512-5-2:2003]] and derived from the derating curve.

#### DERATING FACTOR

Number of loaded wires	Derating factor
5	0.75
7	0.65
10	0.55
14	0.5
19	0.45
24	0.4

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### OPERATING VOLTAGE

#### Acc. SAE AS 13441:2004 method 3001.1



The values specified in the catalog correspond to SAE AS 13441:2004 method 3001.1. The table values were determined according to EIA 364-20E:2015. The inserts were tested while mated, and the test current was applied to the pin insert.

75 % of the dielectric withstanding voltage is used for the further calculation. The operating voltage is 1/3 of this value.

All tests were conducted at normal indoor climate and apply up to an altitude of 2,000 m. If there are any deviations, the reduction factors are to be factored in according to the applicable standards. Test voltage: Dielectric withstanding voltage  $\times$  0.75  $\times$  0.33

#### ATTENTION:

With certain applications, the safety requirements for electrical devices are very strict in terms of operating voltage. In such cases, the operating voltage is defined according to the clearance and creepage distances between parts which could be touched.

When selecting such a connector, please contact us and let us know the safety standard which the product must meet.

Test voltage: Dielectric withstanding voltage  $\times$  0.75

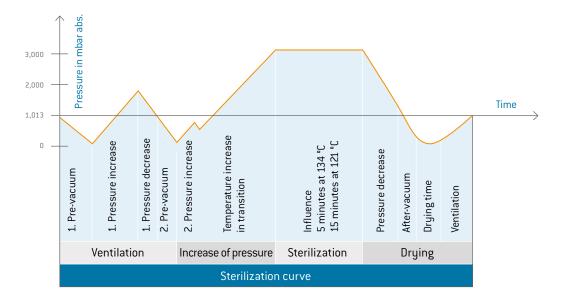
Operating voltage: Dielectric withstanding voltage  $\times$  0.75  $\times$  0.33



The ODU MEDI-SNAP connectors are also available for the following sterilization processes: Steam sterilization with pre-vacuum or gravitation process. The connectors are tested with autoclave equipment in accordance with DIN EN 13060:2015 at 134 °C and 200 cycles (housing elements made of PEI).

With PSU housing 20 autoclave cycles. With PEI housing 200 autoclave cycles. For other sterilization processes, please contact the appropriate indoor service.

#### Sterilization curve



### **TECHNICAL TERMS**



#### AMBIENT TEMPERATURE

Temperature of the air or other medium in which a piece of equipment is intended to be used. [IEC 44/709/CDV:2014 [VDE 0113-1:2014].

#### **AUTOCLAVABILITY**

See page 107.

#### **AWG**

American Wire Gauge – see page 104.

#### **BASE CURVE**

A current-carrying capacity curve metrologically determined according to the method described in IEC 60512-5-2:2002 (DIN EN 60512-5-2:2003) depending on the permissible limit temperature of the materials.

#### **CHEMICAL RESISTANCE**

Many secondary processing procedures use adhesives, cleaning agents or other chemicals on our products. Contact with unsuitable chemicals may have an adverse effect on the mechanical and electrical properties of the insulation and housing materials which specified properties may not be able to withstand. Please observe our processing suggestions and technical instructions in this catalog.

#### **CLEARANCE DISTANCE**

The shortest distance in the air between two conductive parts.

#### **CONNECTORS**

Also known as connectors without contact rating (COC): (IEC 61984:2008 (VDE 0627:2009). An element which enables electrical conductors to be connected and is intended to create and/or separate connections with a suitable counterpart.

#### **CONNECTOR WITHOUT BREAKING CAPACITY (COC)**

Connector which is not deemed to be engaged or disengaged in normal use when live under load.

#### **CONTACT RESISTANCE**

Total resistance value measured from terminal to terminal. In this case, the resistance is significantly lower than the contact resistance. The specifications are average values.

#### **CORES**

Electrical conductor, solid wire or multi-wire strand, with insulation as well as any conductive layers. Cables or leads may have one or more cores.

#### **CREEPAGE DISTANCES**

The shortest distance between two conductive parts along the surface of a solid insulation material. This factors in all elevations and recesses in the insulator, as long as defined minimum dimensions are on hand.

#### **CRIMP BARREL**

A terminal sleeve which can accommodate one or more conductors and be crimped by a crimping tool.

#### **CRIMP CONNECTION (CRIMP TERMINATION)**

The permanent, non-detachable and solder-free mounting of a contact to a conductor via deforming or shaping under pressure to make a good electrical and mechanical connection. Executed with crimping tool, press or automatic crimping machine (see page 94).

#### **CRIMPING AREA**

The specified area of the crimp barrel in which the crimp termination is executed by means of deforming or shaping the barrel under pressure around the conductor.

#### **DEGREE OF POLLUTION**

The effect of pollution is factored in as degree of pollution when measuring clearance and creepage distances. Four degrees of pollution are defined for the micro-environment: IEC 60664-1:2007 (VDE 0110-1:2008).

#### **DELIVERY FORM**

Connectors can be delivered in assembled form or as individual parts.

#### **DERATING FACTOR**

According to VDE 0298-4:2013, with connectors and cables over 5 contacts, the heating is greater than it is with individual contacts. For that reason, the aforementioned standard is calculated with a reduction factor.

#### **DERATING CURVE**

See page 105.

### **TECHNICAL TERMS**



## DERATING MEASUREMENT METHOD IEC 60512-5-2:2002 (DIN EN 60512-5-2:2003)

Measurement method to determine the current carrying capacity of connectors in consideration of the maximum permissible limit temperature (see page <u>105</u>).

#### **FIXED CONNECTORS**

Intended for mounting on a fixed surface such as a frame, dock, device or wall (with ODU also receptacle or panel-mounted plug).

#### FREE CONNECTORS

Intended for mounting on free ends of mobile leads and cables (with ODU also connectors, plugs, in-line receptacles).

#### **INSULATOR**

Part of a connector which separates conductive parts with different potentials from one another; usually identical to the contact carrier.

#### **KEYING (ORIENTATION)**

Arrangement with which differing polarization of otherwise identical connectors prevents interchangeability. This is a good idea if two or more identical connectors are attached to the same device (see also compatible connectors, see pages  $\underline{37}$ ,  $\underline{60}$ ,  $\underline{80}$ ).

#### LOWERMOST LIMIT TEMPERATURE

The lowest permissible temperature at which a connector may be operated. At ODU MEDI-SNAP, it amounts to  $-50\,^{\circ}\text{C}$ .

#### MATERIALS (STANDARD DESIGN)

See page 102.

#### MATING AND UNMATING FORCE

The force required to fully insert or withdraw pluggable elements without the influence of a coupling or locking device.

#### MATING CYCLES

Mechanical actuation of connectors and plug devices via push and pull action. A mating cycle consists of one insertion and withdrawal action. ODU's standard value for the ODU MEDI-SNAP series is 2.000 mating cycles.

#### MAX. CONTINUOUS CURRENT

The metrologically determined amperage at room temperature (approx. 20 °C) which increases the contact temperature to the limit temperature. The values specified in the catalog apply to either individual contacts or completely assembled inserts/modules, as indicated.

#### NOMINAL SINGLE CONTACT CURRENT LOAD

The current-carrying capacity which each individual contact can be loaded with on its own (see page 105).

#### NOMINAL VOLTAGE

The voltage which the manufacturer specifies for a connector and relates to the operating and performance features.

#### OPERATING TEMPERATURE FOR ODU MEDI-SNAP

Range between the uppermost and lowermost temperature limits. -50 °C to +120 °C (see page 16).

#### **OPERATING VOLTAGE**

The nominal voltage of the power source for which the connector is being used. The operating voltage may not be higher than the nominal voltage of the connector.

#### PCB (A.K.A. "PRINTED CIRCUIT BOARD")

A PCB is a carrier for electronic components. It serves the purposes of mechanical mounting and electrical connection.

#### **PCB TERMINATION**

Production of a conductive connection between the PCB and an element in through-hole assembly, THT (through-hole technology).

#### RATED CURRENT (NOMINAL CURRENT)

See page 105.

#### RATED VOLTAGE

According to IEC 60664-1:2007 (VDE 0110-1:2008) standard "Value of a voltage which is specified by the manufacturer for a component, device or operating medium and relates to the operating and performance features."

## **TECHNICAL TERMS**



#### **SOLDER CONNECTION (SOLDER TERMINATION)**

Termination technology in which a molten additional metal (solder) with a lower melting point than the base materials to be connected is used to attach two metallic materials to one another.

#### **TERMINATION CROSS-SECTION**

The specified cross-sections correspond to a "fine-wire" conductor structure pursuant to IEC 60228:2004 (VDE 0295:2005; Class 5) or a "fine-wire" conductor structure (7/19 wire) according to AWG (ASTM B258-14).

#### **TERMINATION TECHNOLOGIES**

Methods for connecting the leads to the electro-mechanical element, such as solder-free connections pursuant to IEC 60352 (DIN EN 60352): crimp, screw connection etc. or soldering connection (see page 103).

#### **TEST VOLTAGE**

The voltage which a conductor can withstand under defined conditions without dielectric breakdown or flashover.

#### TIGHTNESS IEC 60529:2013 (VDE 0470-1:2014)

See protection types on page 100.

#### **UPPERMOST LIMIT TEMPERATURE**

The maximum permissible temperature at which a connector may be operated. It includes contact heating through current-carrying capacity. With ODU MEDI-SNAP Standard Turntac contacts, it amounts to  $+120\,^{\circ}\text{C}$ . Please consult ODU for high-temperature applications.

#### WIRE

Wires (solid conductors) are available with an insulator sleeve and/or electrical shielding. Cables or conductors may be made up of one or more wires.

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#### **GENERAL NOTE**

The connectors listed in this catalog are intended for use in high voltage and frequency ranges. Suitable precautionary measures must be taken to ensure that people do not come into contact with live conductors during installation and operation. All entries in this catalog were thoroughly reviewed before printing. ODU reserves the right to make changes based on the current state of knowledge without prior notice without being obliged to provide replacement deliveries or refinements of older designs.





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