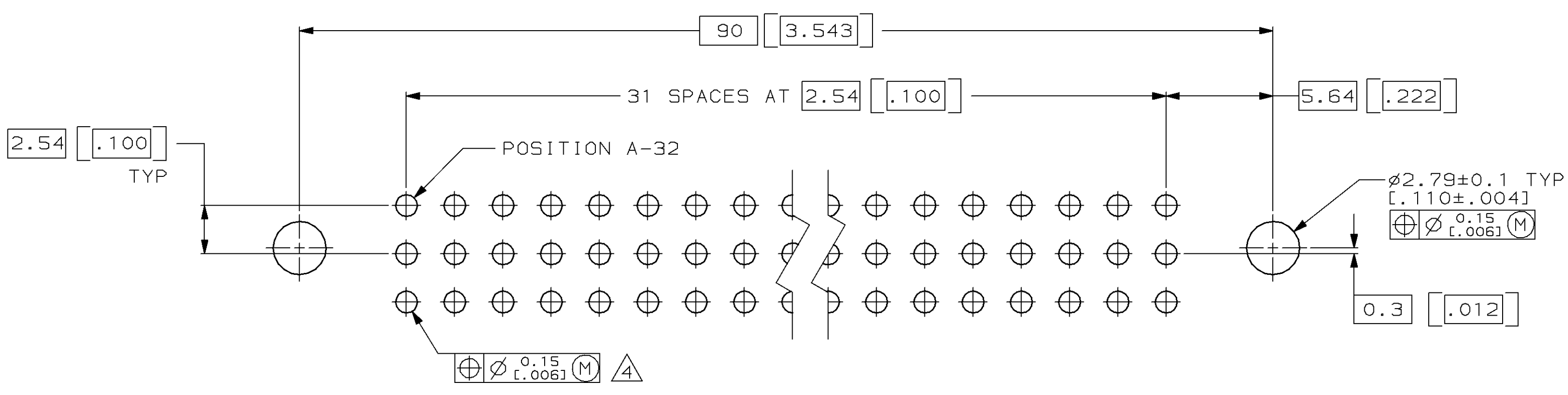
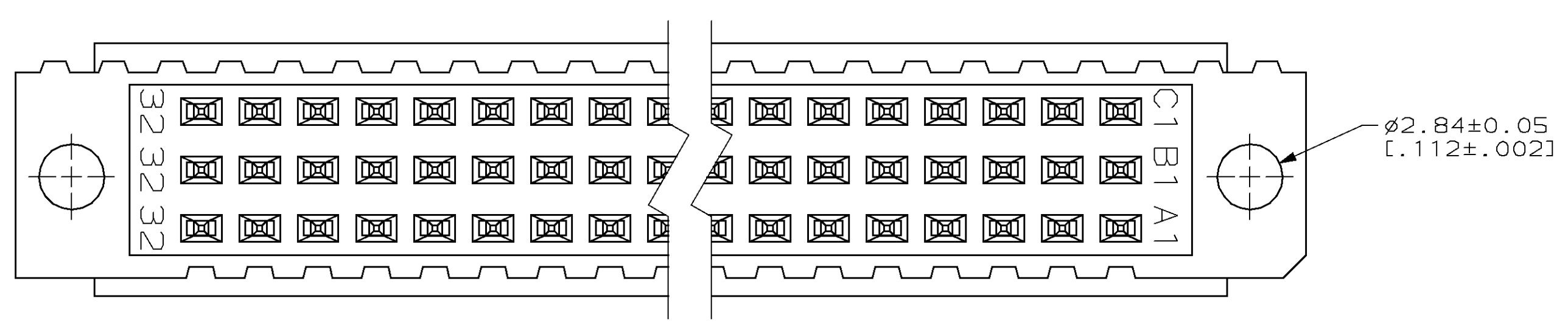
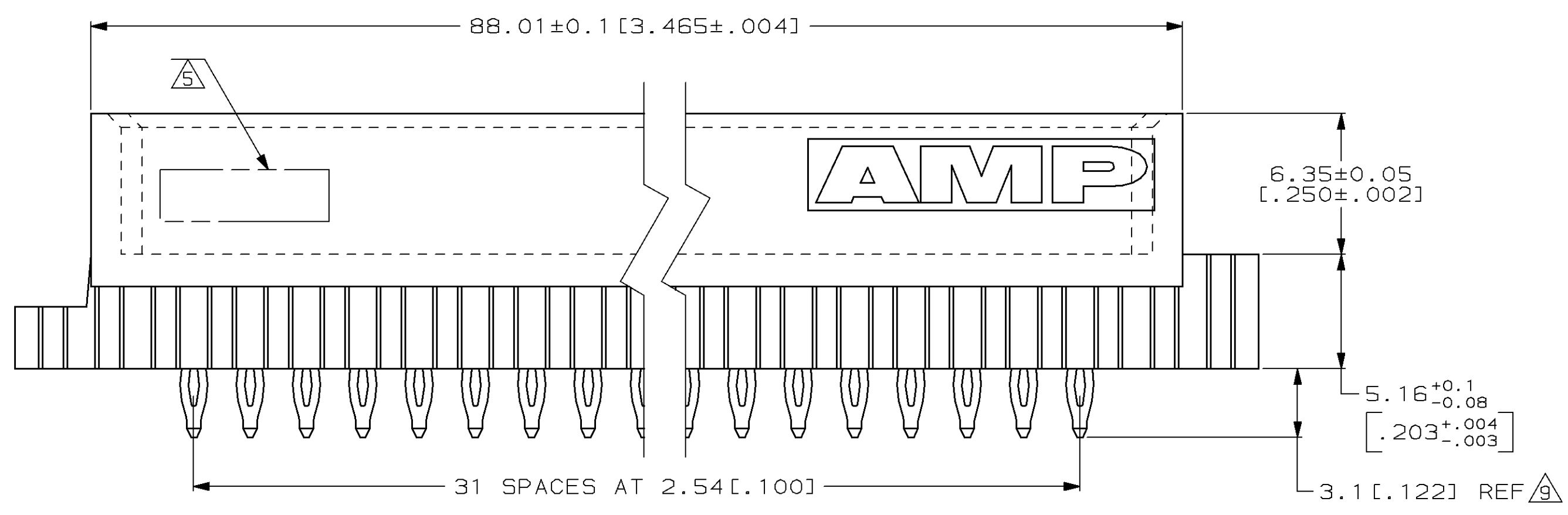
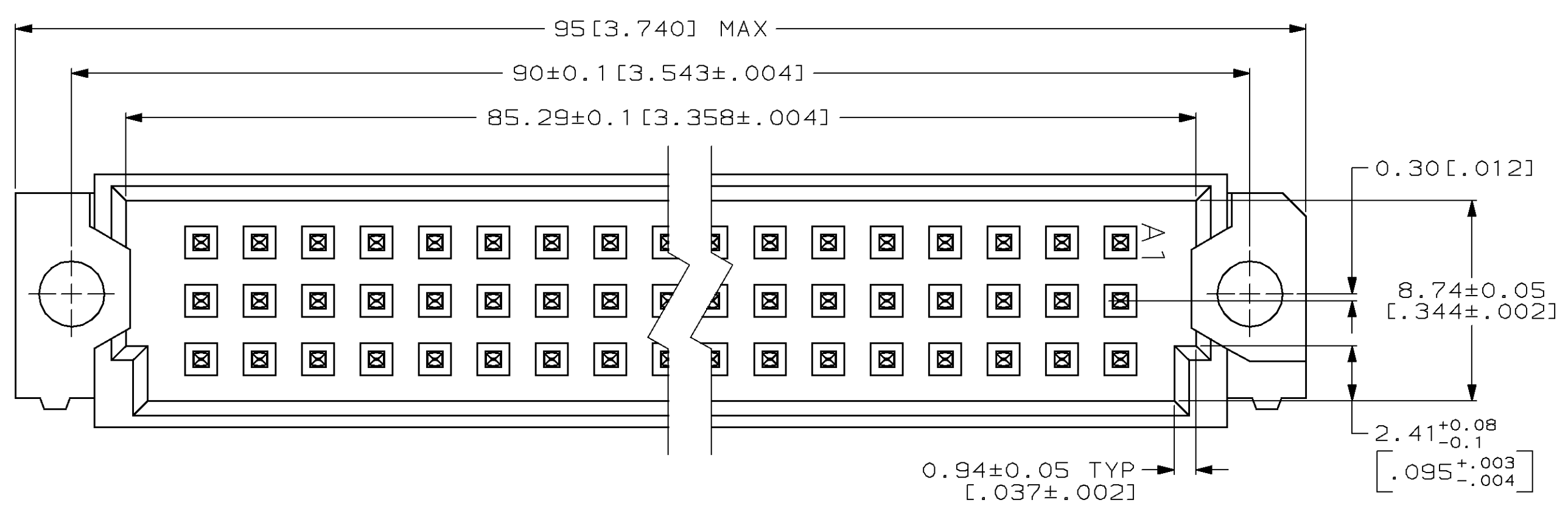
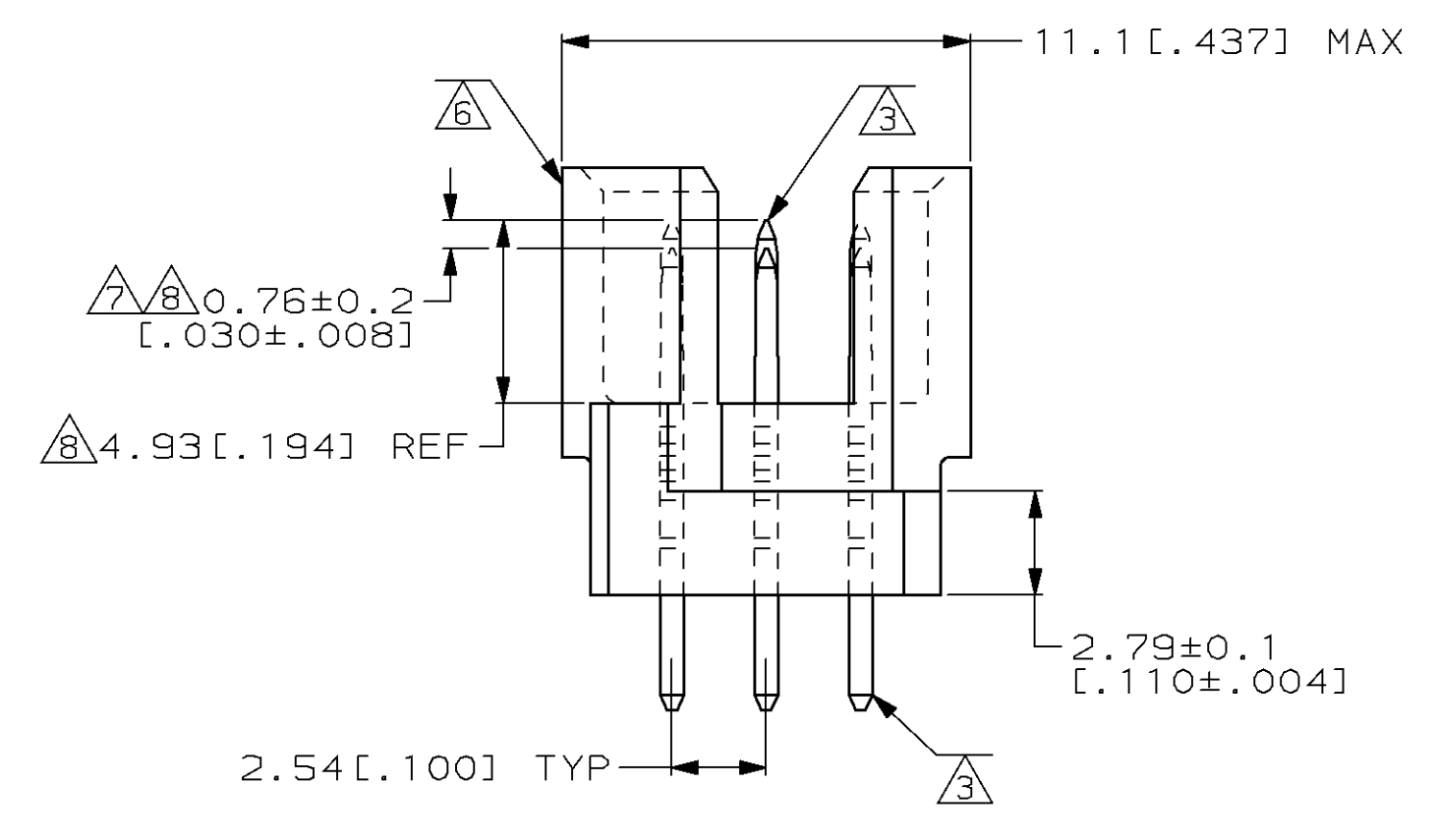


LOC		DIST		REVISIONS			
AD	25	P	LTR	DESCRIPTION	DATE	OWN	APVD
		0		DRAWN	-	-	-



- 1. HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- 2. POST MATERIAL: PHOSPHOR BRONZE.
- 3. POST FINISH: 0.0076[.000030] GOLD IN CONTACT AREA. 0.00127[.000050] NICKEL UNDERPLATE ALL OVER. TIN-LEAD PLATE ON POSTS.
- 4. PC BOARD HOLES REQUIRED FOR ACTION PIN CONTACTS ARE Ø1.15[.0453] DRILL PLATED THROUGH WITH 0.02-0.08[.001-.003] COPPER AND 0.008[.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, Ø0.94-1.09[.037-.043].
- 5. [PART NUMBER, DATE CODE] MARKED THIS APPROXIMATE AREA.
- 6. MARKINGS ON THIS SIDE.
- 7. FOR MFBL APPLICATIONS, A 2.36[.093] MINIMUM THICK PC BOARD IS REQUIRED. PROGRAMMABLE SEATING TOOL 768216-2 MUST BE USED.
- 8. TO BE 4.16[.164] REF FOR LAST MAKE PINS AFTER SEATING. POST LENGTH DIFFERENCE BETWEEN SHORT AND LONG PINS TO BE 0.76±0.2[.030±.008] AFTER SEATING.
- 9. THIS DIMENSION WILL BE 4.06[.160] MAX AFTER SEATING FOR PINS WITH 4.17[.164] REF MATING POST.
- 10. FOR 1.57[.062] THICK PC BOARD APPLICATIONS, USE SEATING TOOL 768211-2. PROGRAMMABLE SEATING TOOL 768216-2 WITH PUSH PINS FOR MAKE FIRST CONTACTS ONLY, CAN ALSO BE USED.



148304-4
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN	L. BRINER	10/17/96	AMP Incorporated Harrisburg, PA 17105-3508
DIMENSIONS:		CHK	C. RICHARD	10/17/96	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APP'D	C. RICHARD	10/17/96	NAME
0 PL	±	PRODUCT SPEC		PIN ASSEMBLY, EUROCARD, TYPE R, MFBL	
1 PL	±	APPLICATION SPEC		OR FOR 1.57[.062] PC BOARD, 96 POSN	
2 PL	+0.13[.005]	SIZE	A1	CAGE CODE	00779
3 PL	±	DRAWING NO	148304		SCALE
4 PL	±	WEIGHT	-		5:1
ANGLES	±	CUSTOMER DRAWING	-		SHEET
FINISH	-	-		1 OF 1	
MATERIAL	-	-		REV	
HOUSING:	1	-		0	
POST:	2	-		0	